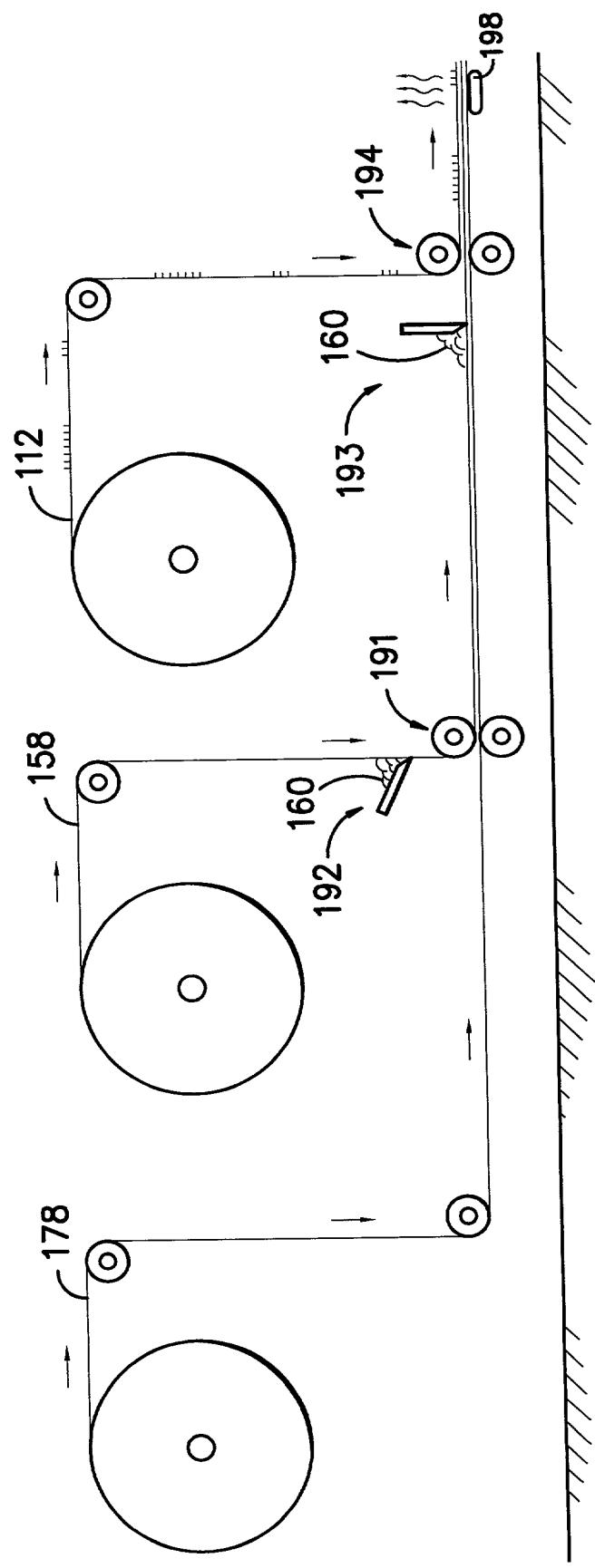


FIG. -2-



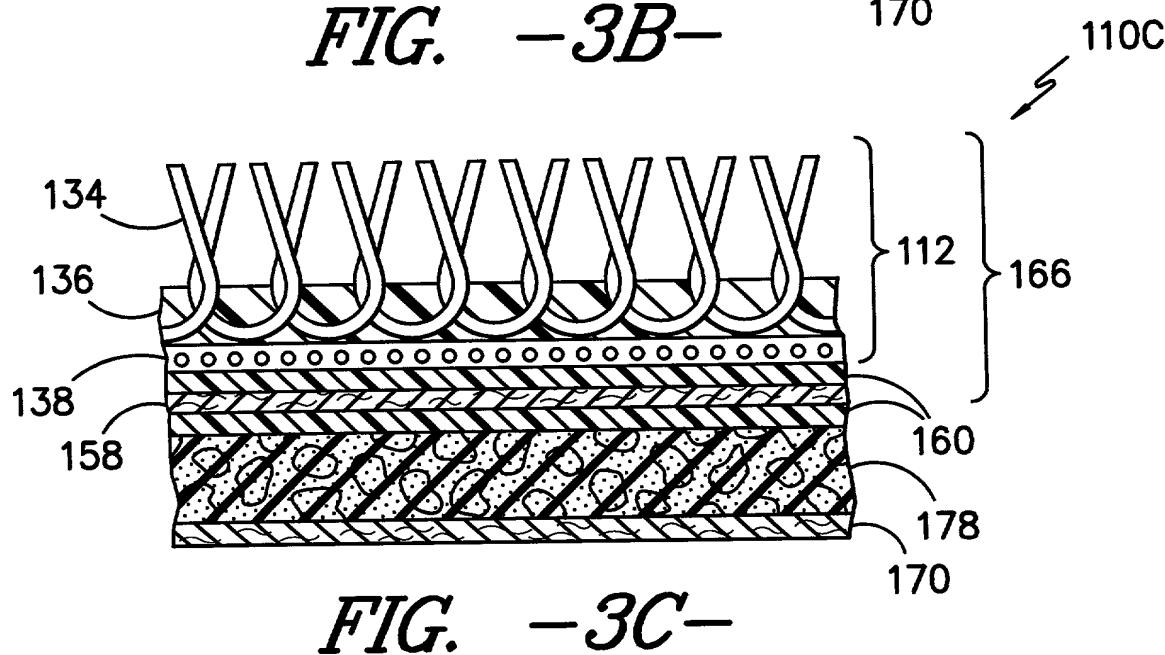
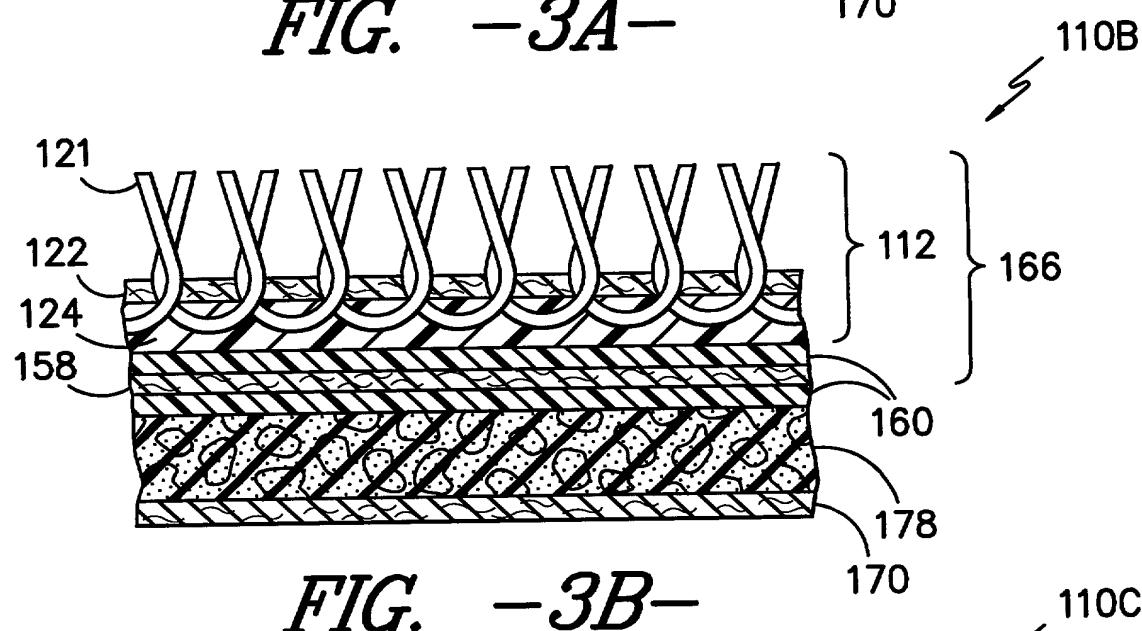
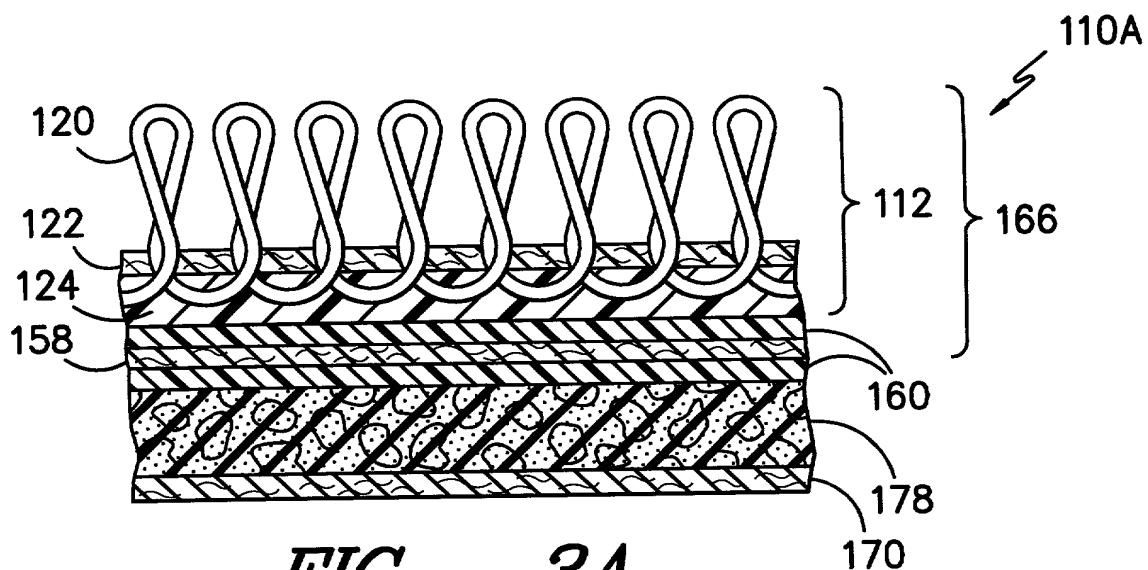
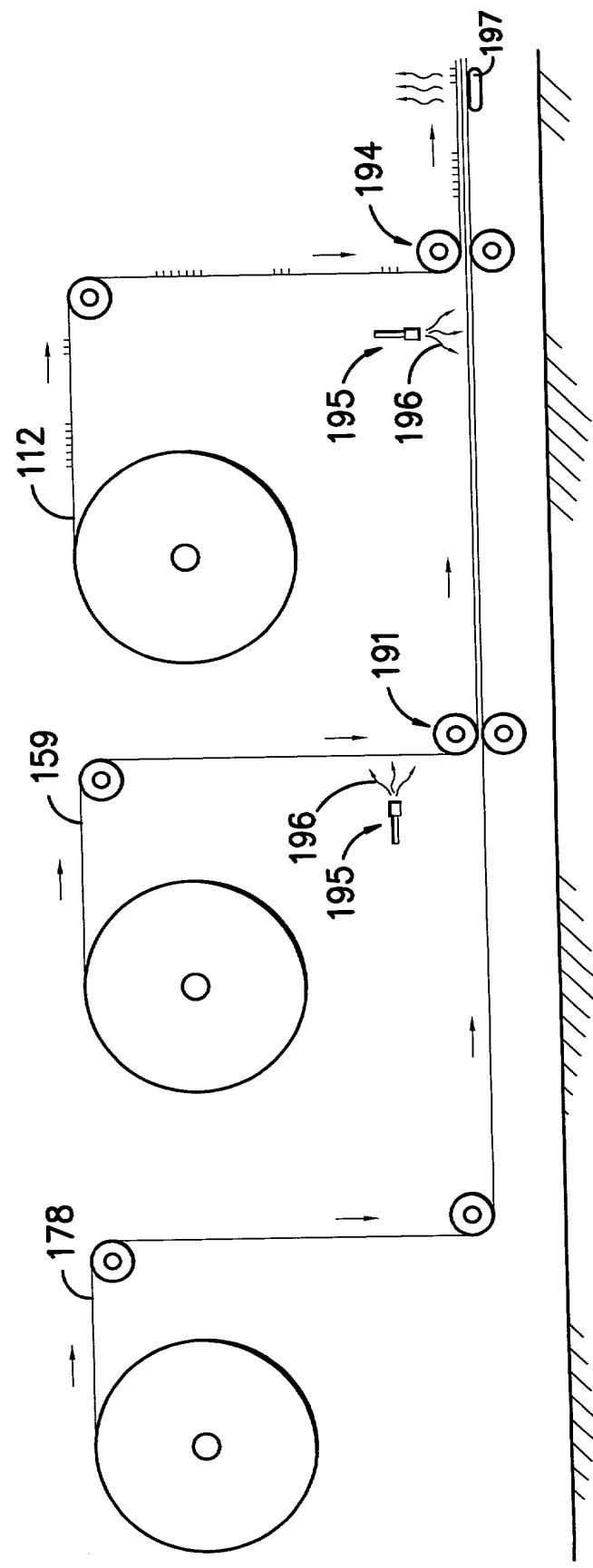


FIG. -4-



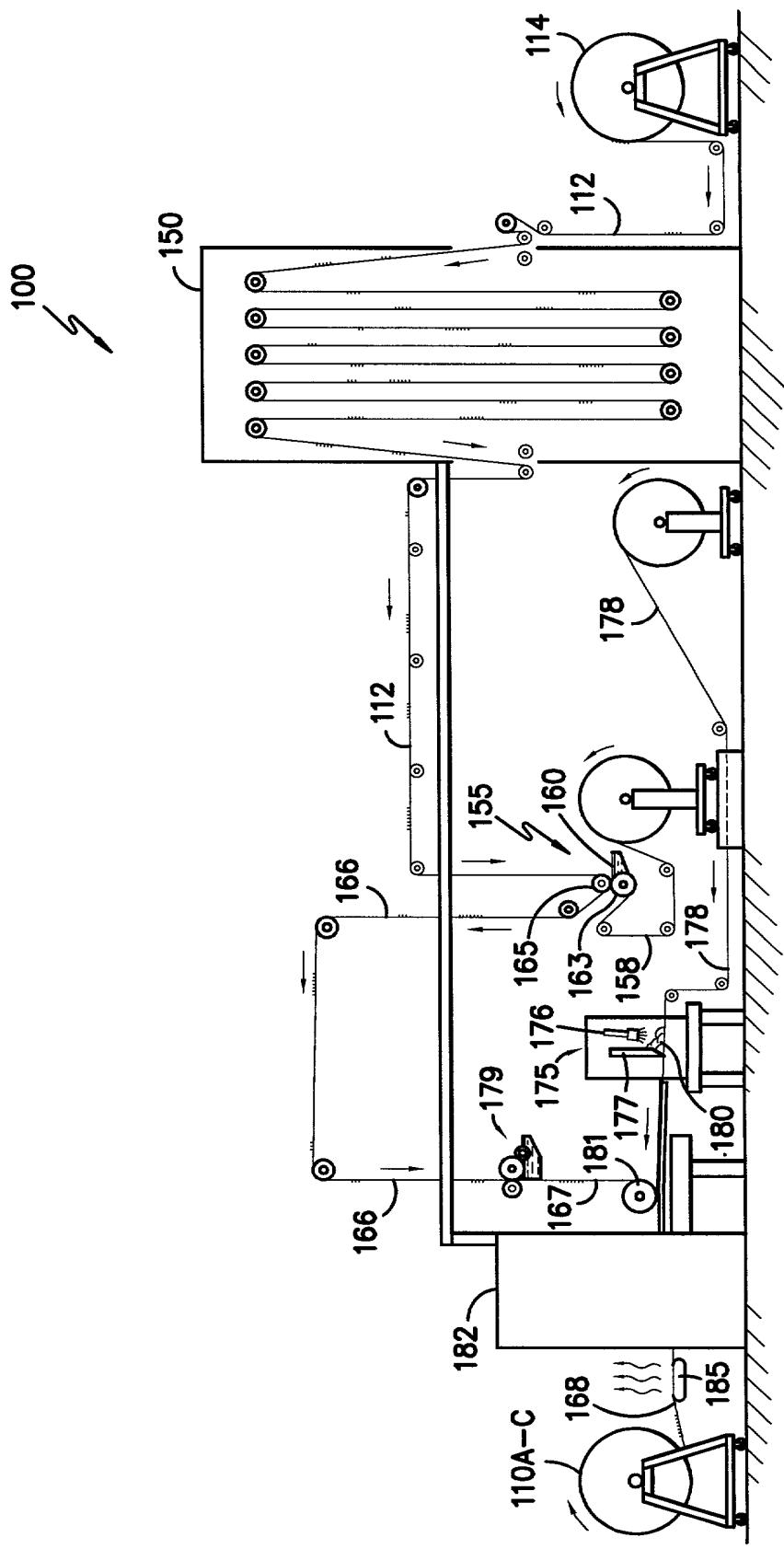


FIG. -5-

FIG. -5A-

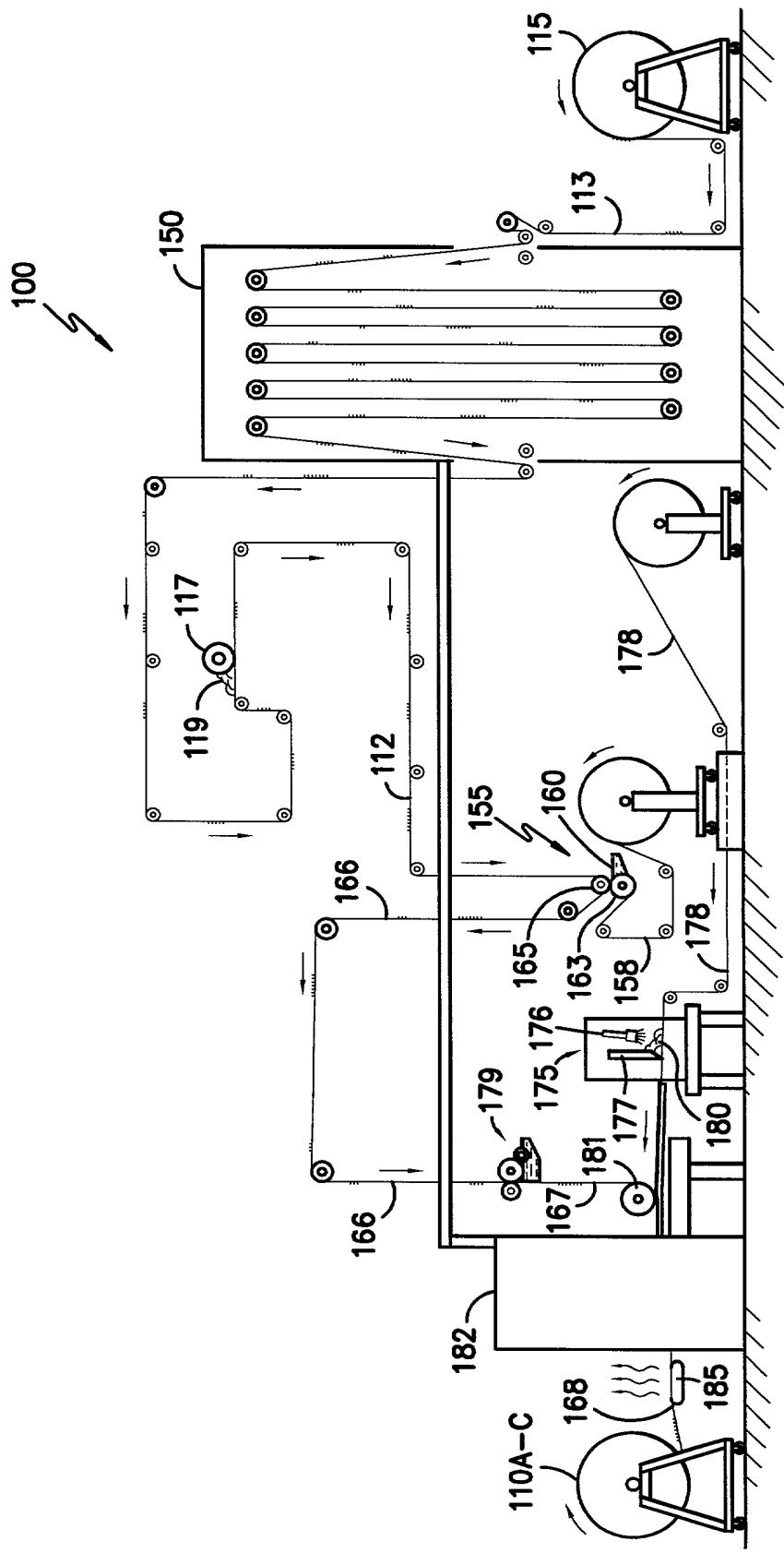
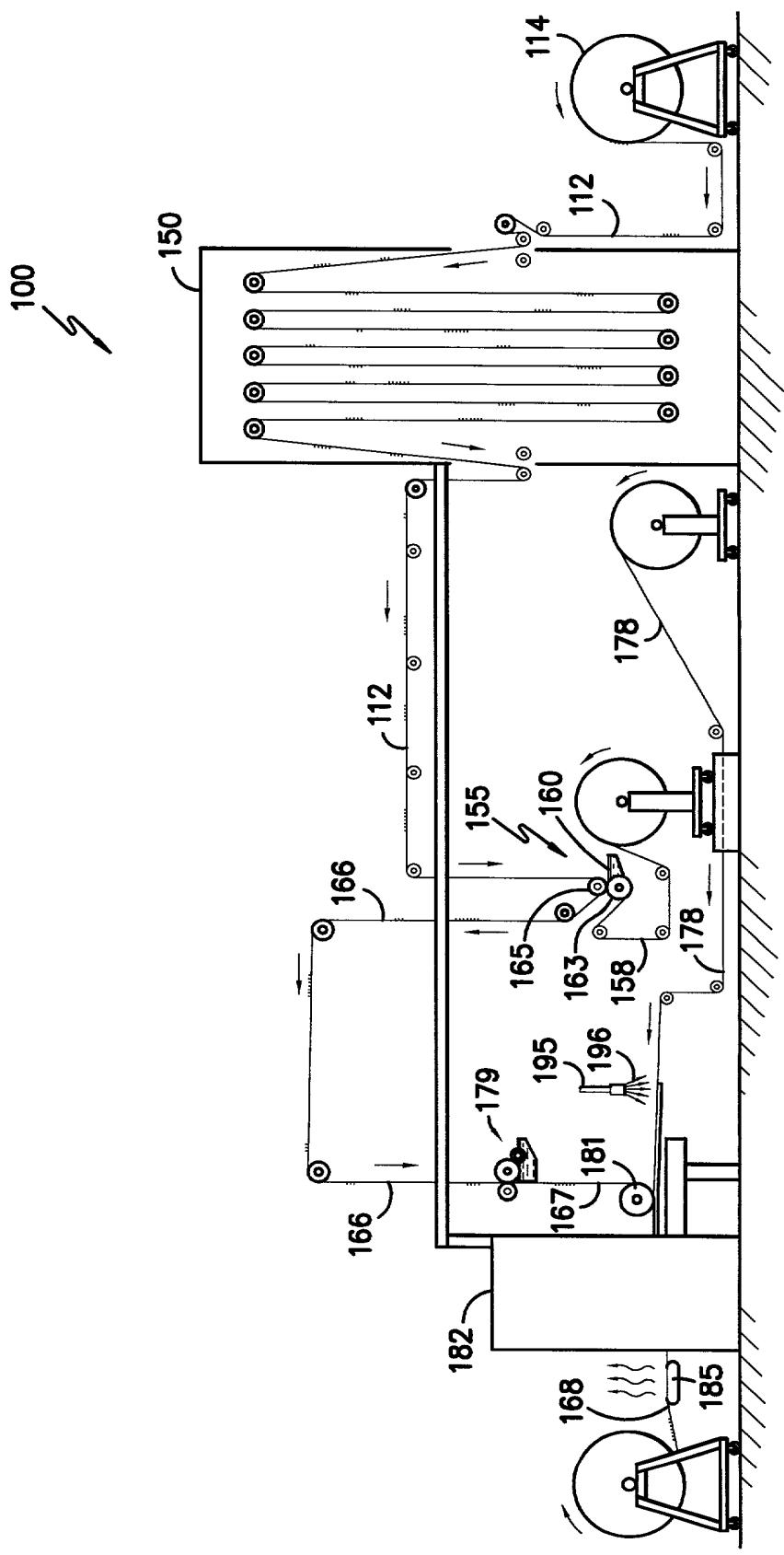
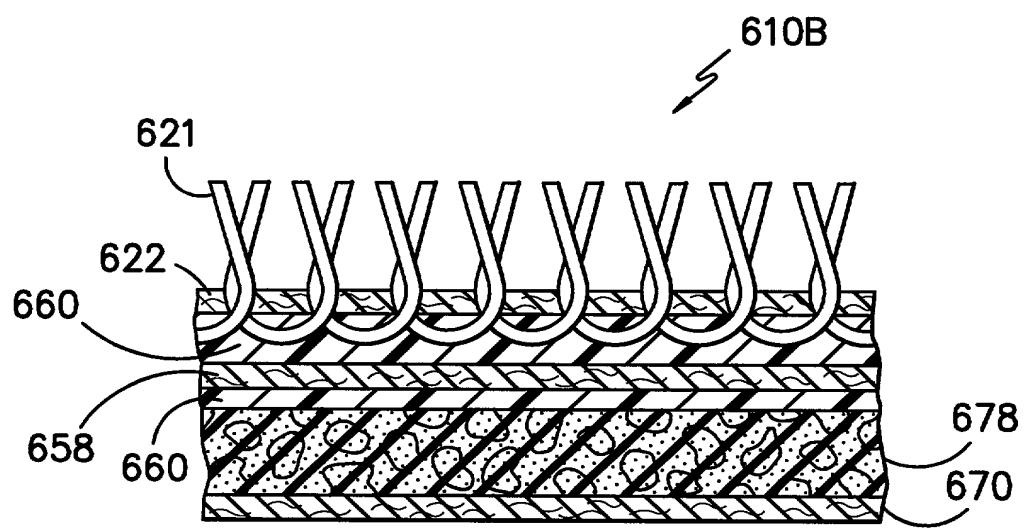
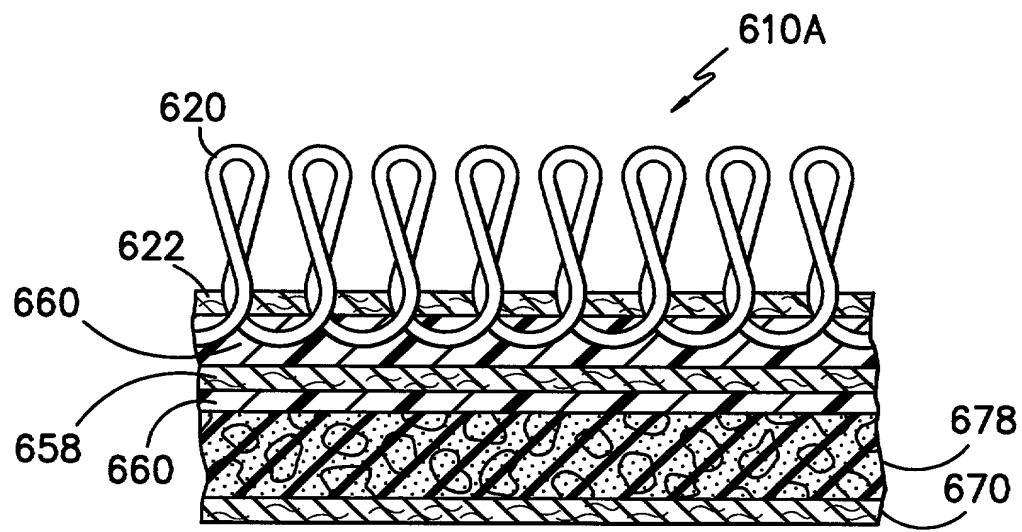
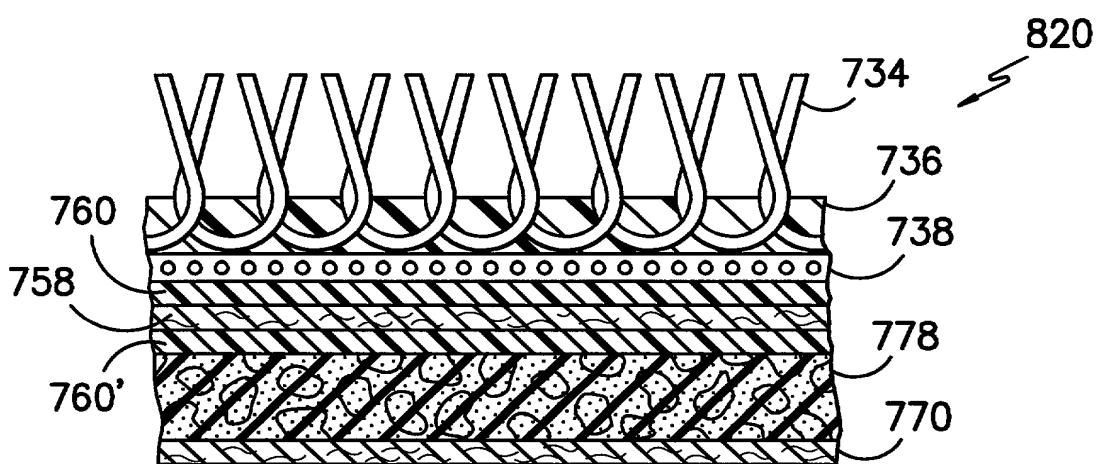
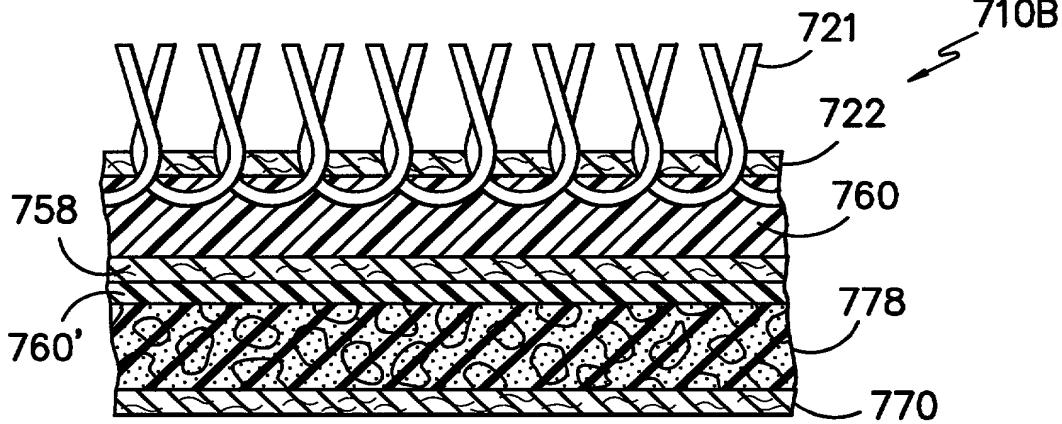
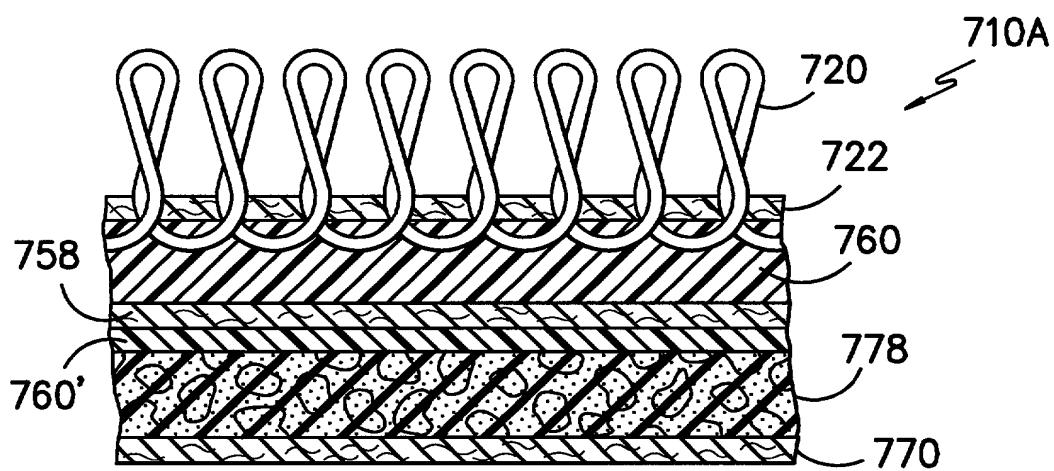
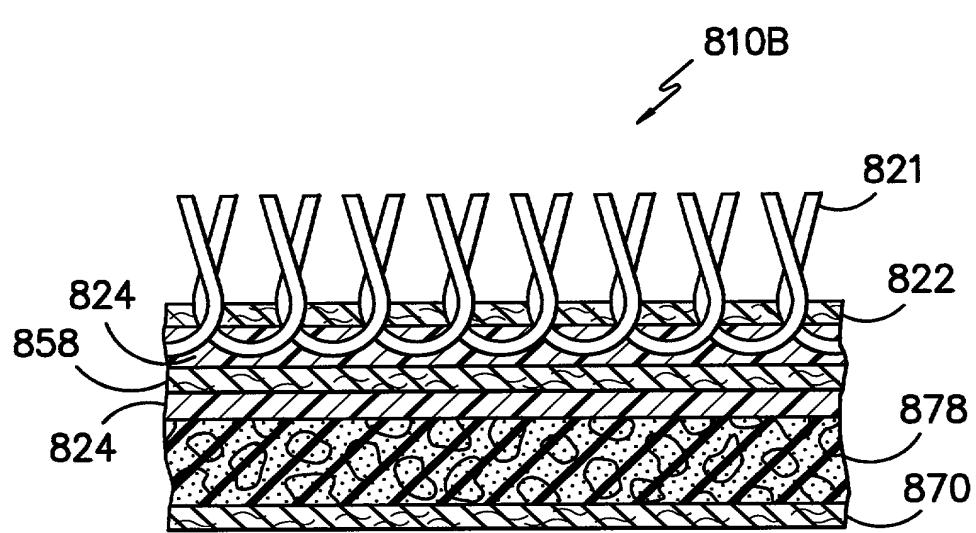
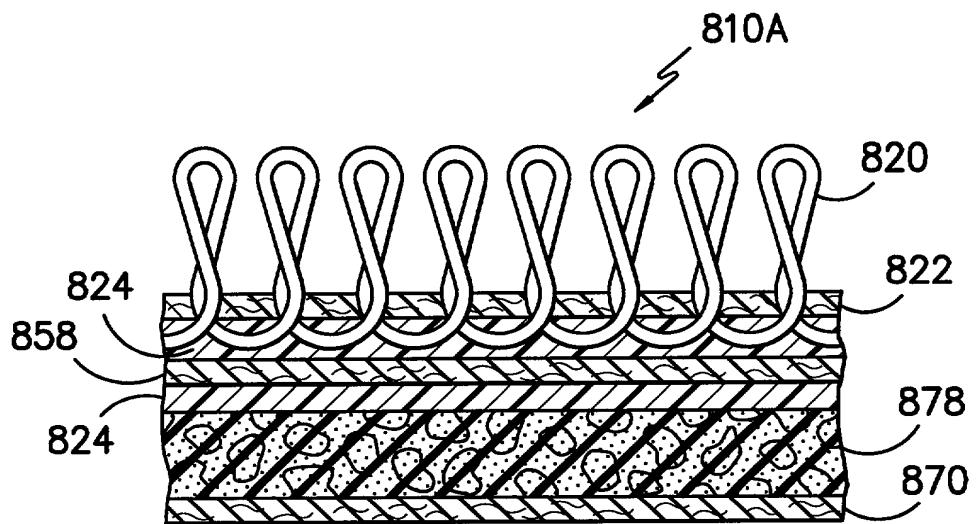


FIG. -5B-









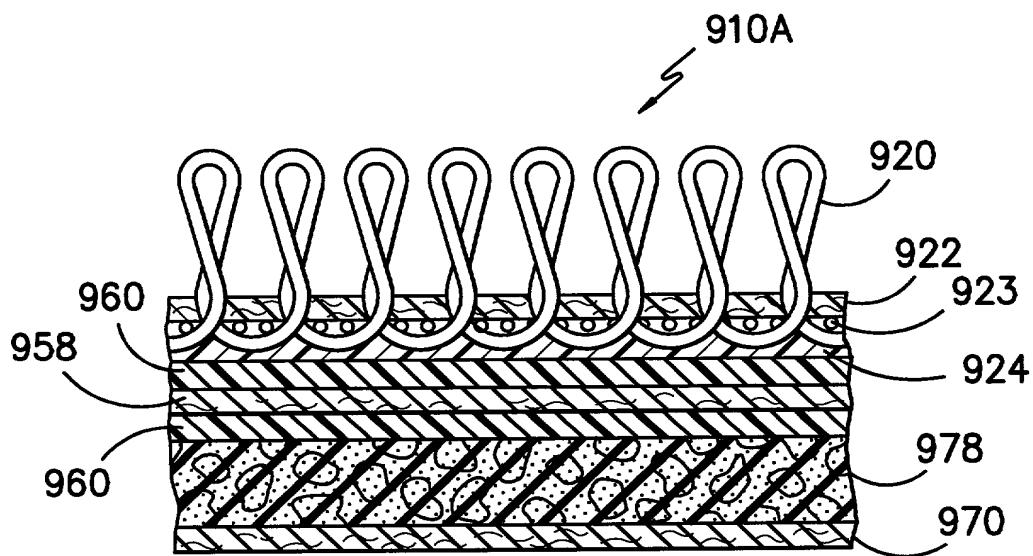


FIG. -9A-

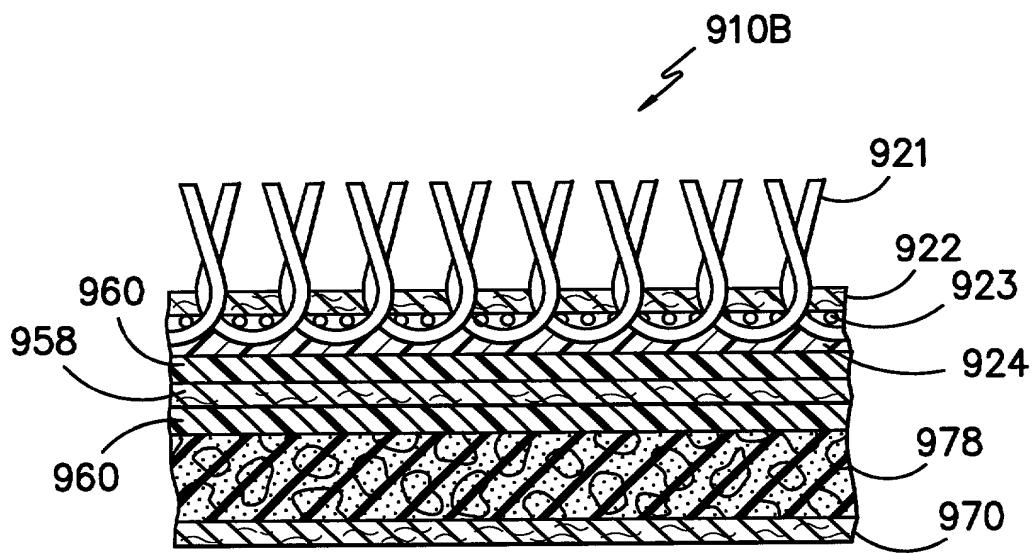
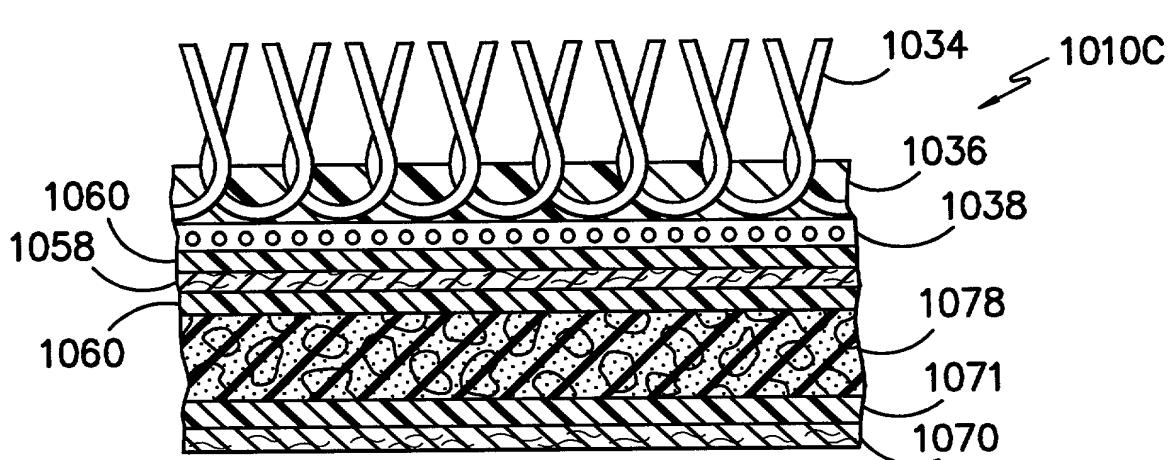
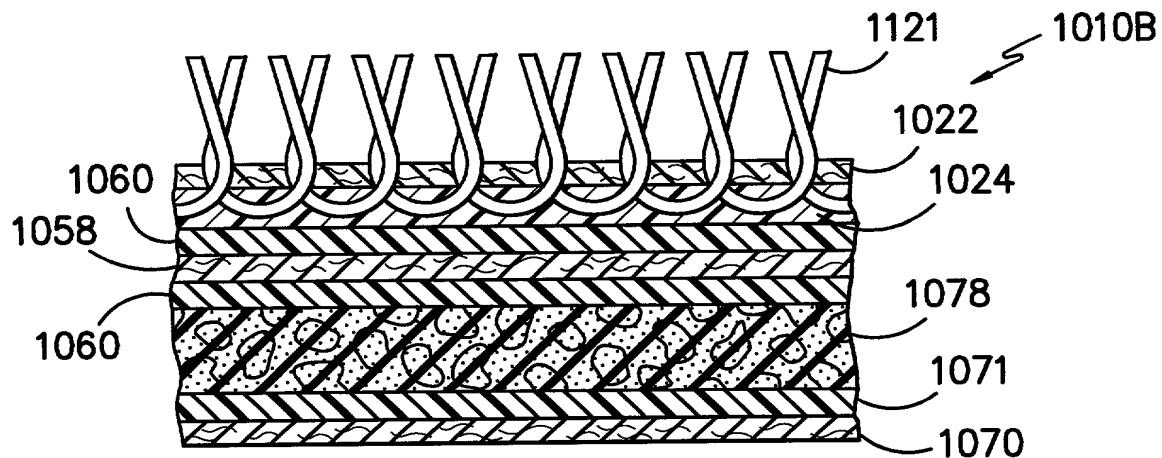
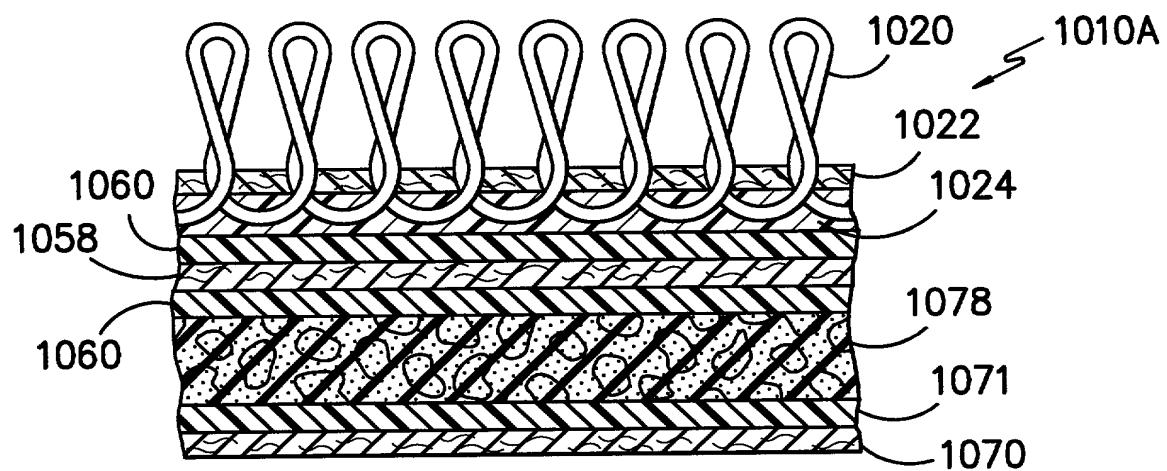


FIG. -9B-



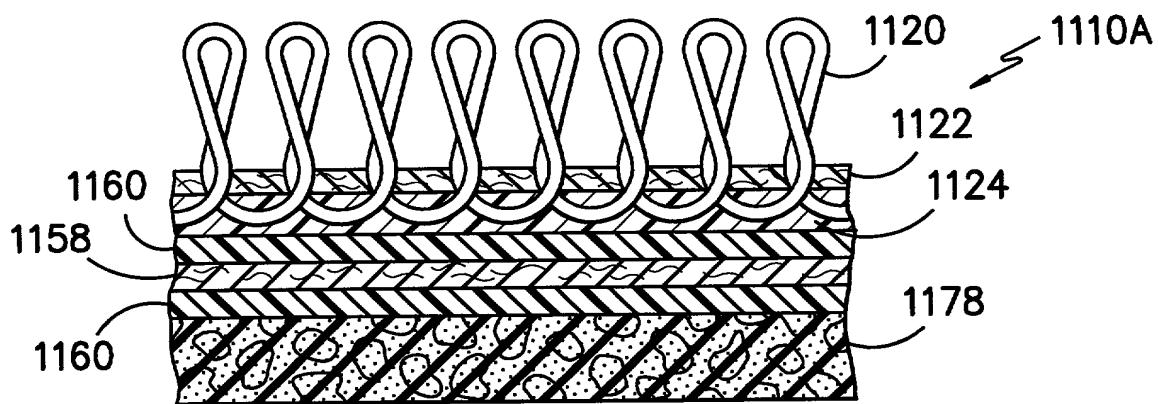


FIG. -11A-

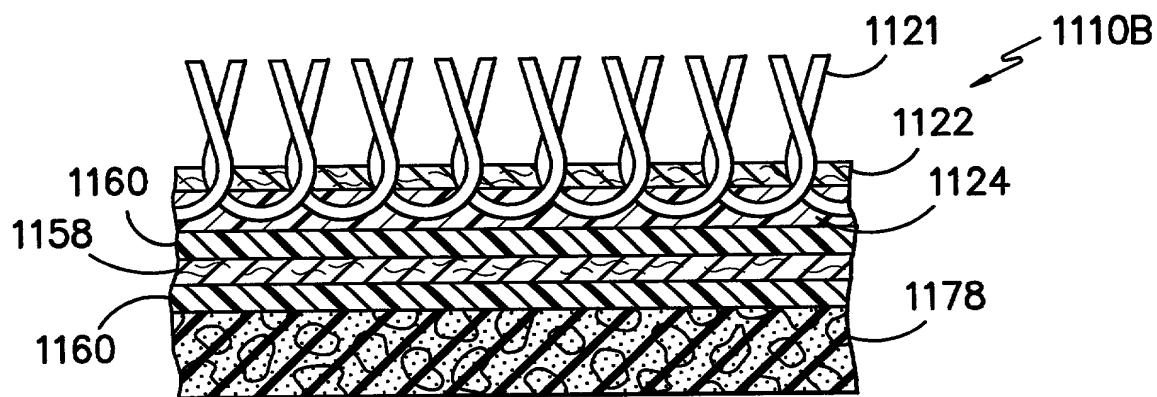


FIG. -11B-

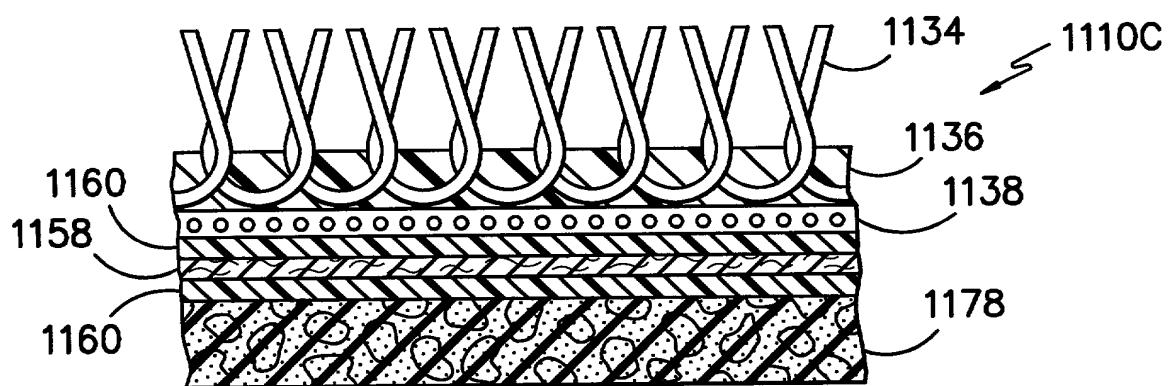
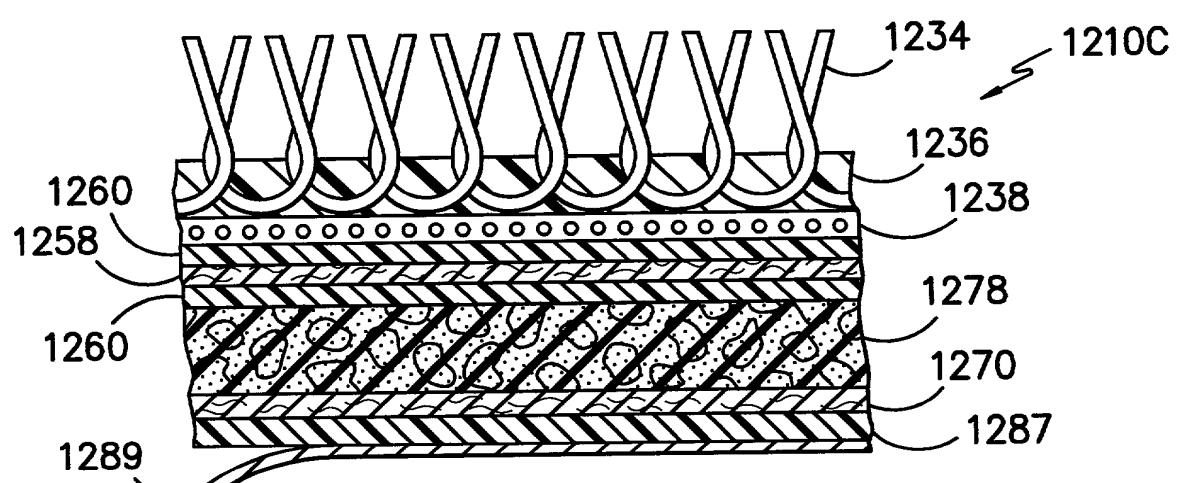
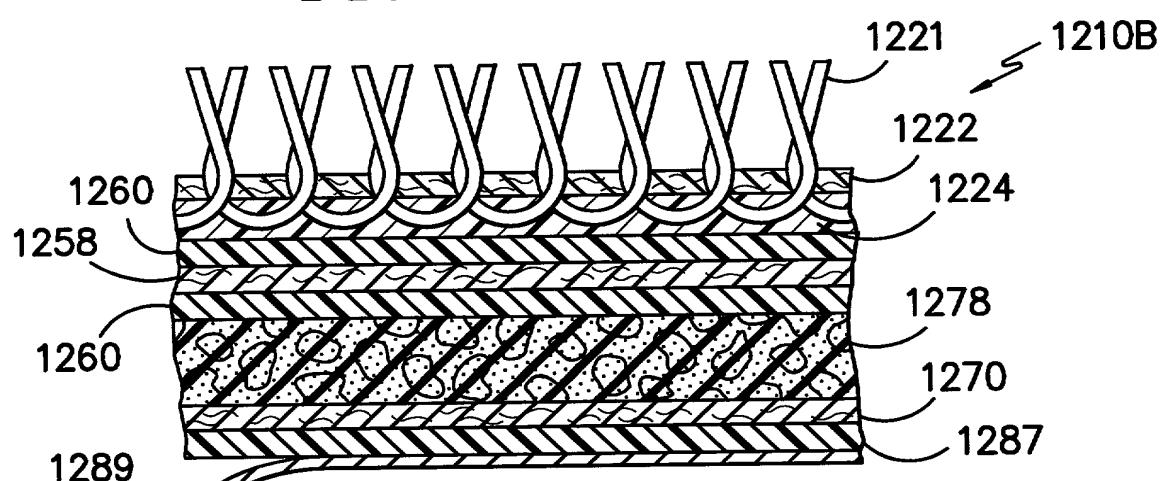
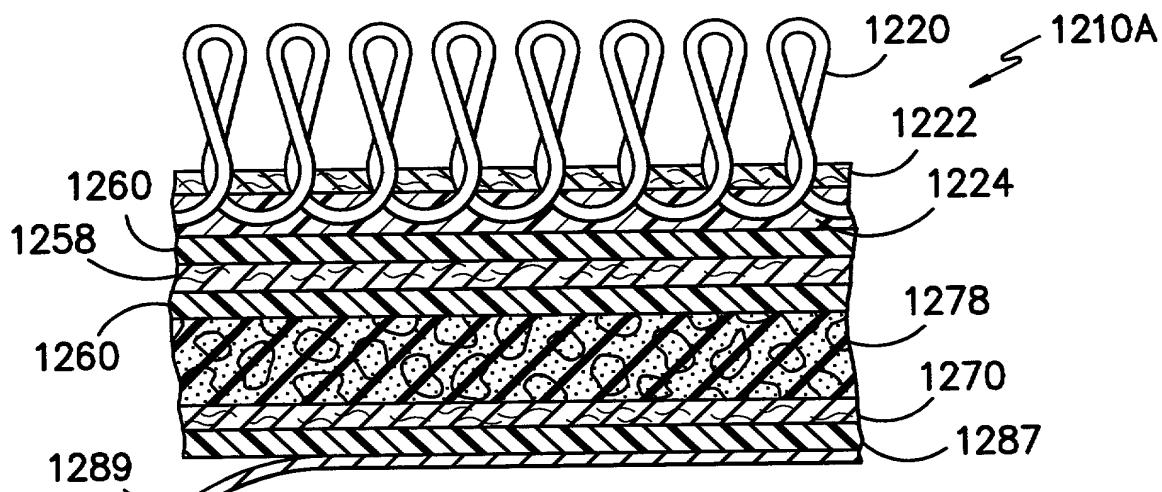
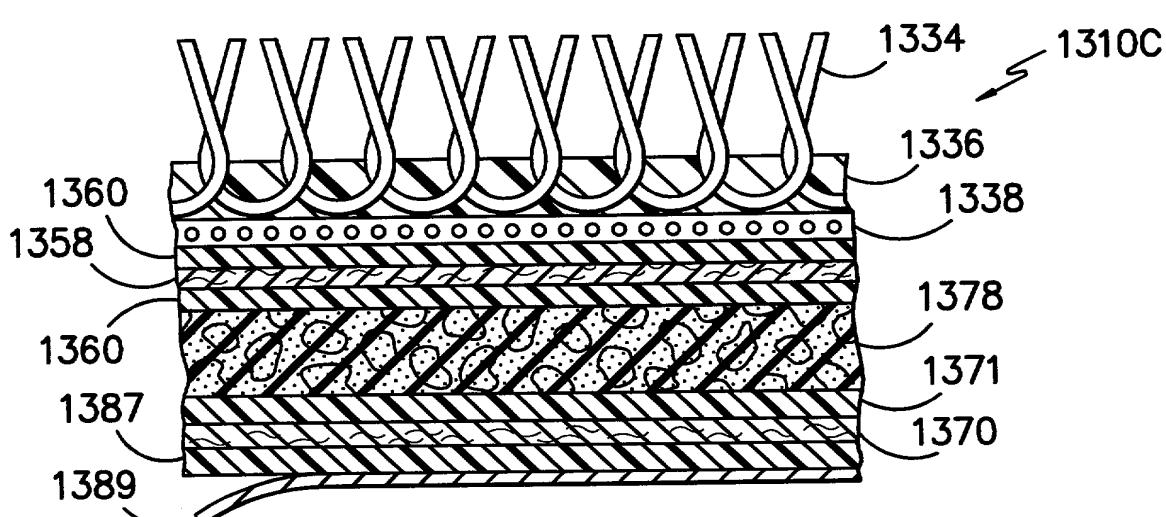
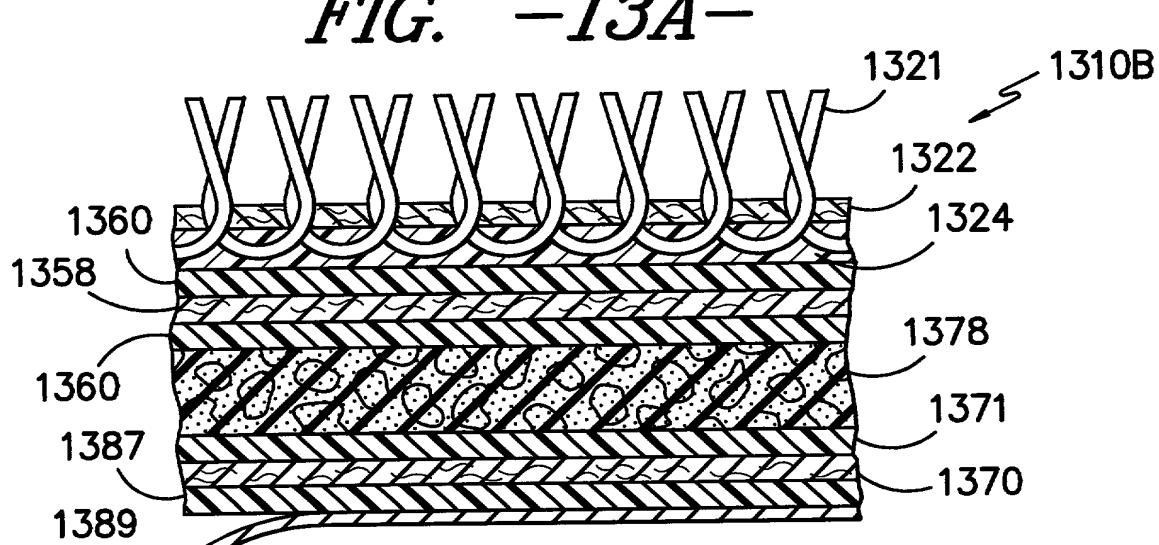
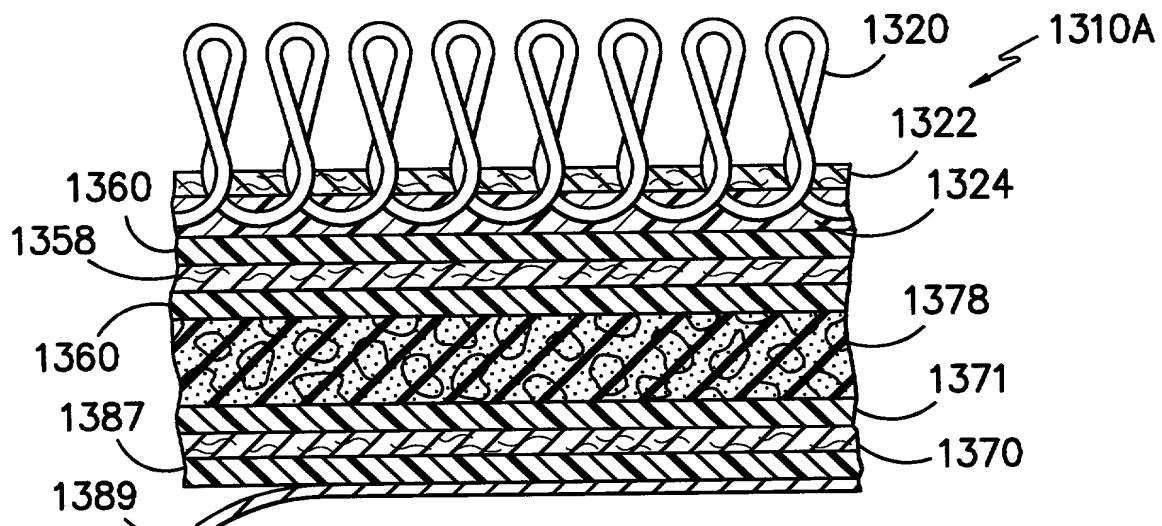


FIG. -11C-





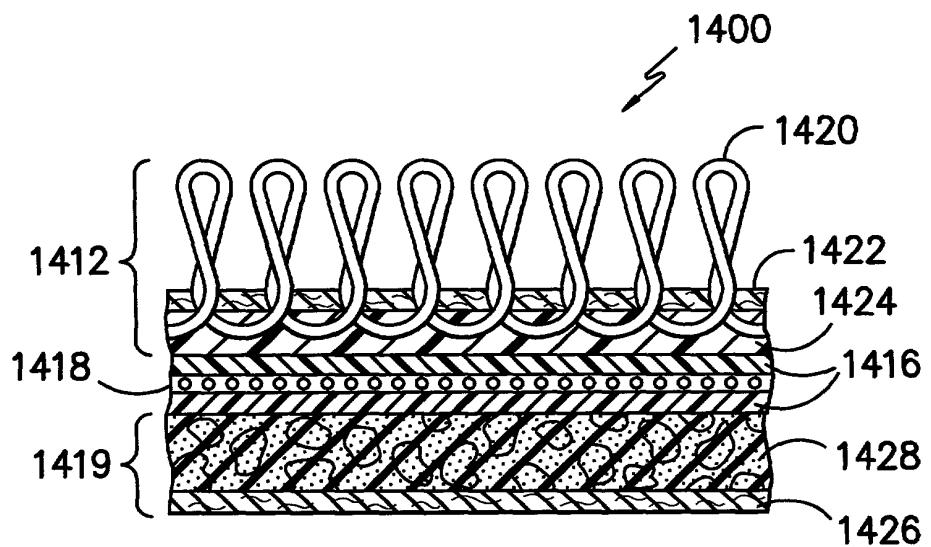
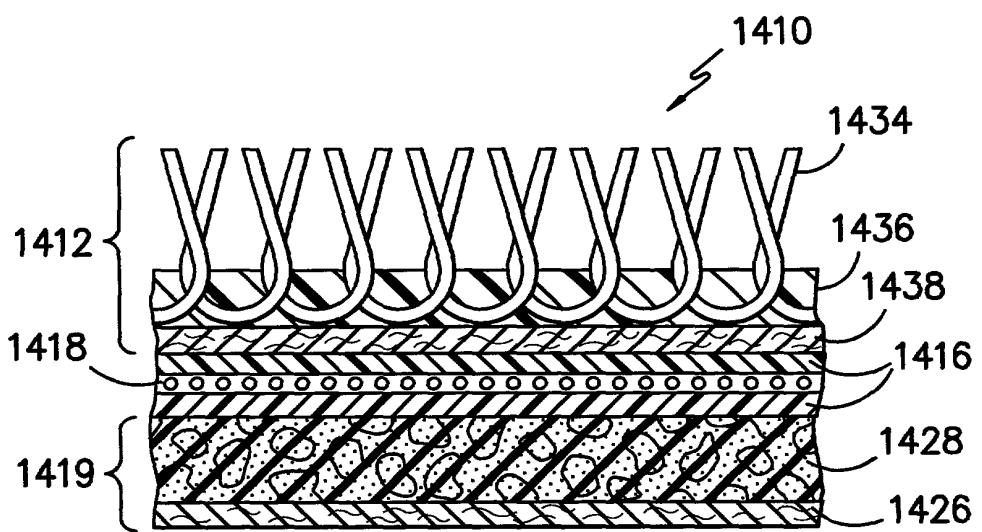


FIG. -14A-



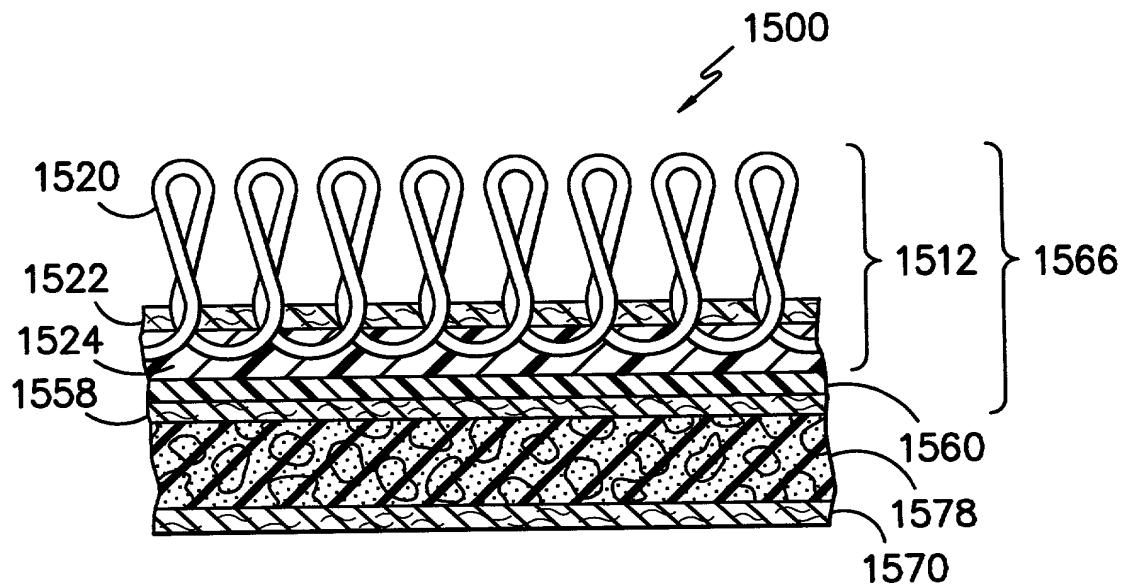


FIG. -15A-

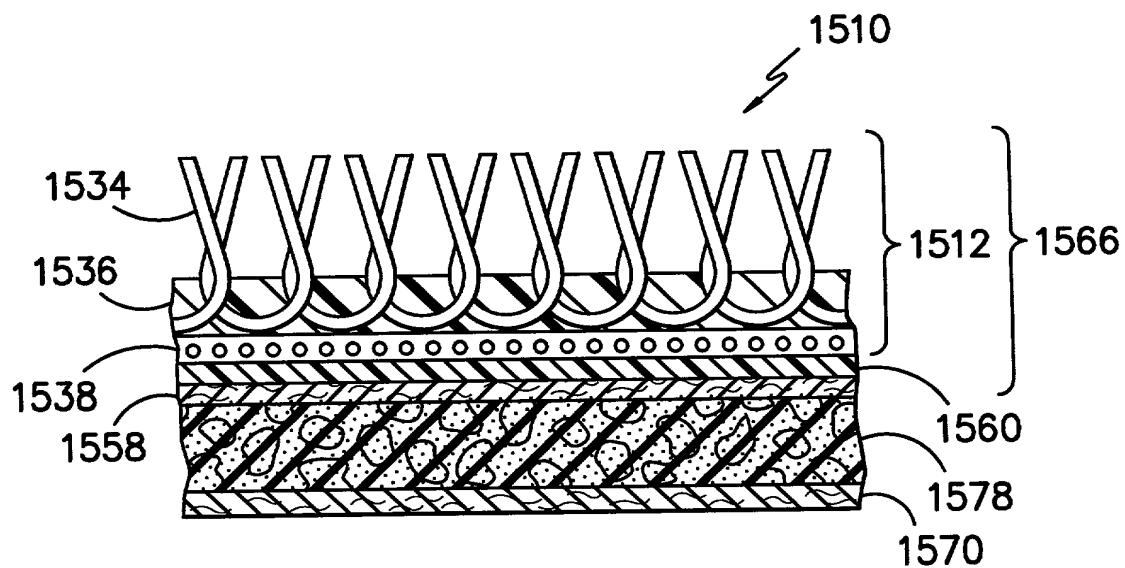


FIG. -15B-

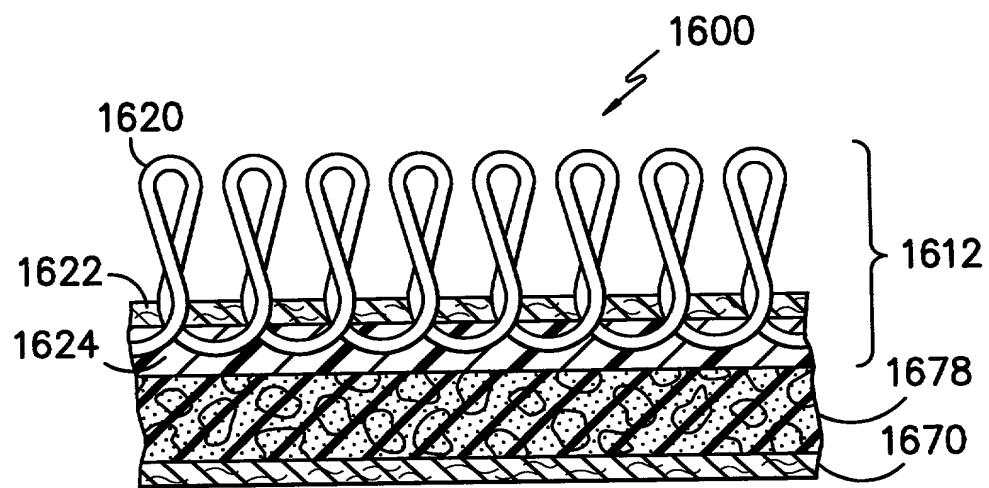


FIG. -16A-

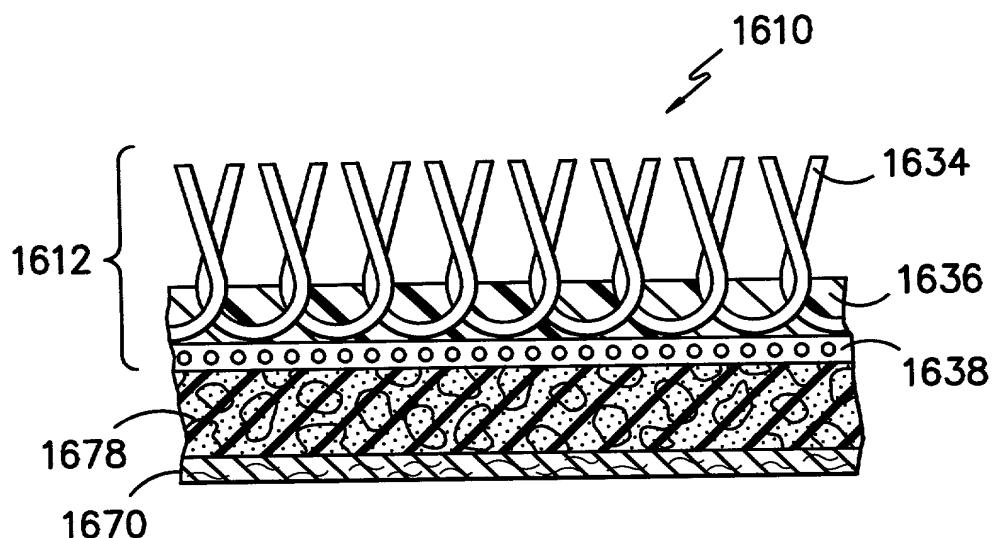


FIG. -16B-

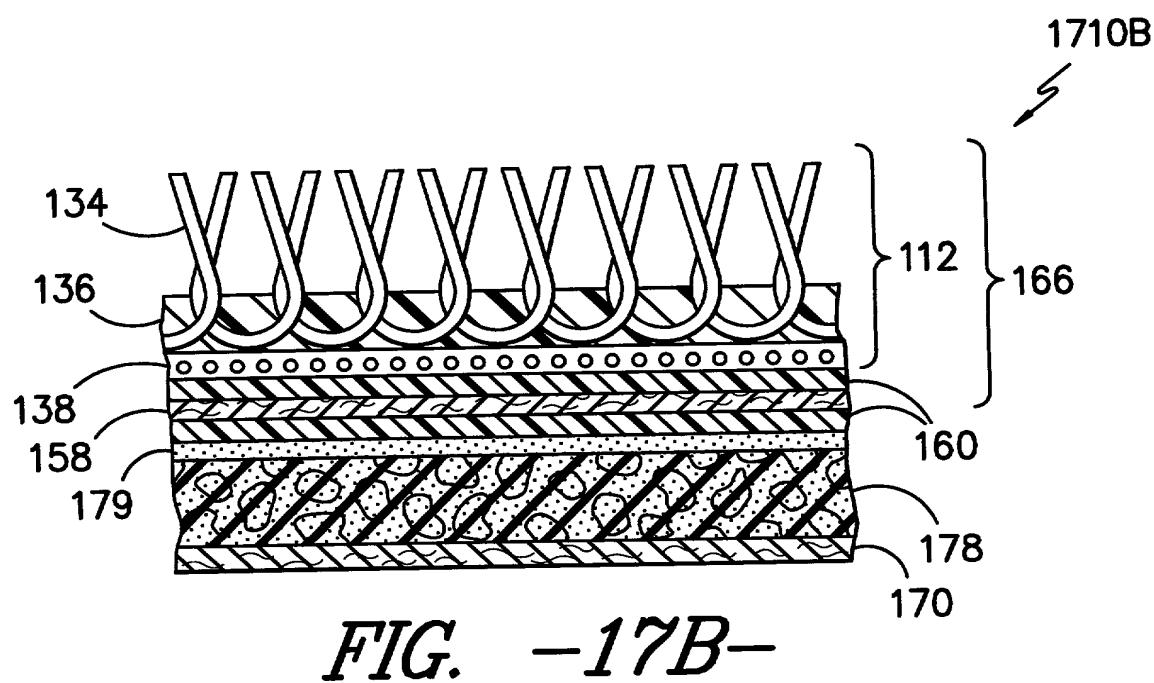
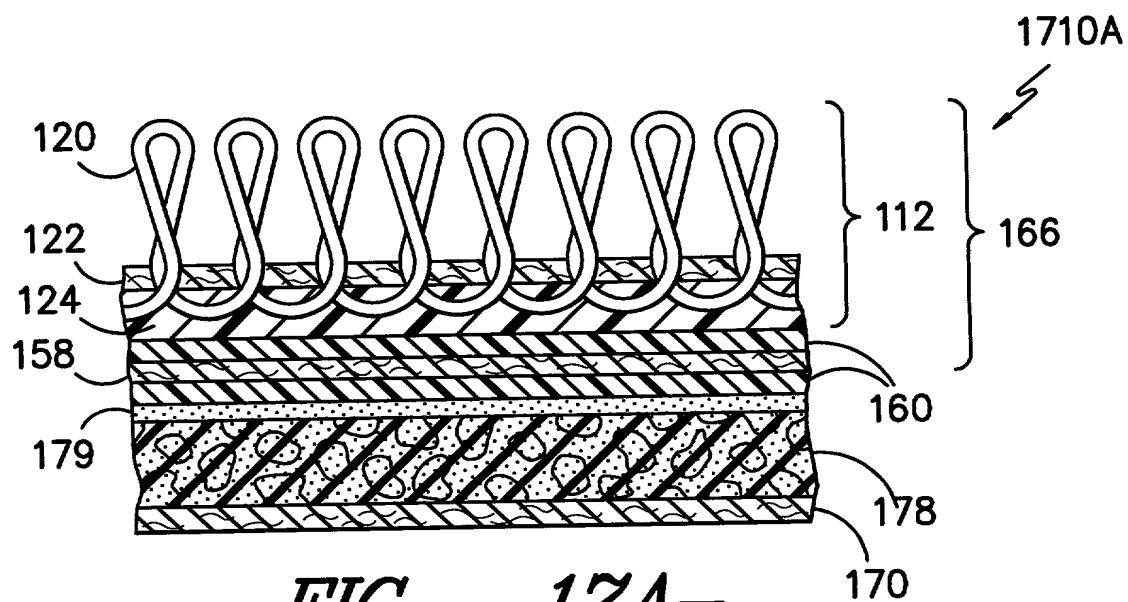


FIG. -18A-

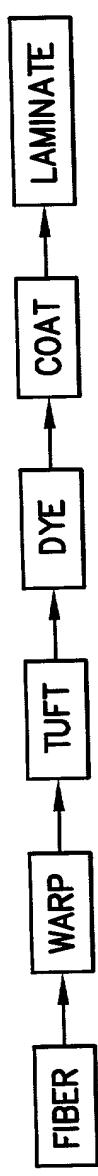
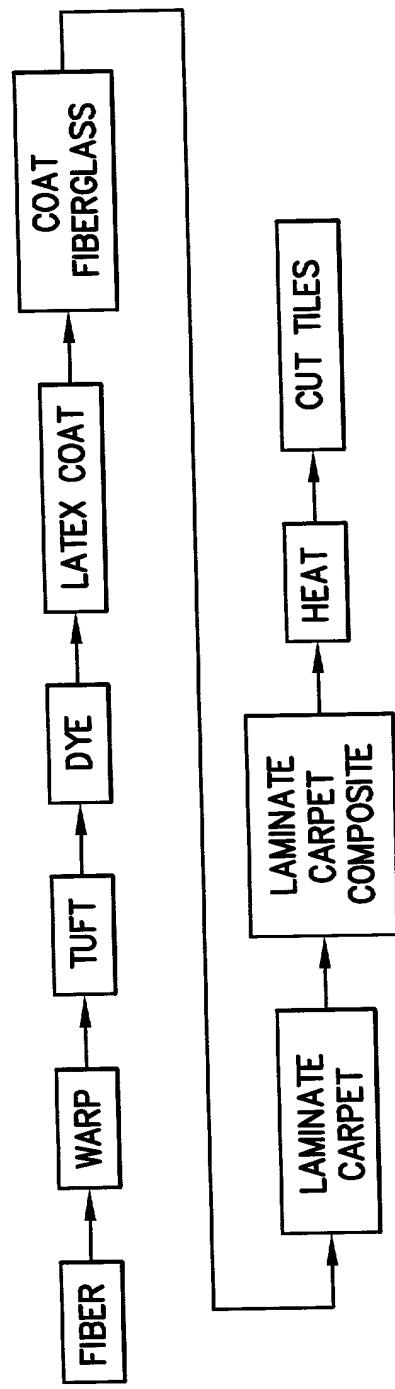


FIG. -18B-



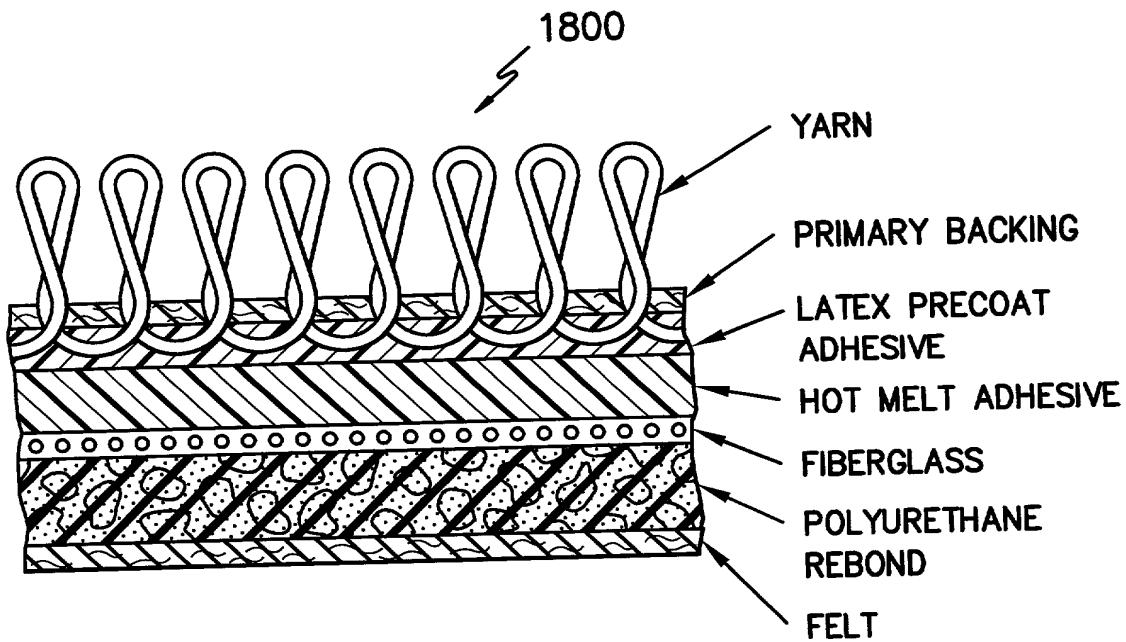


FIG. -19A-

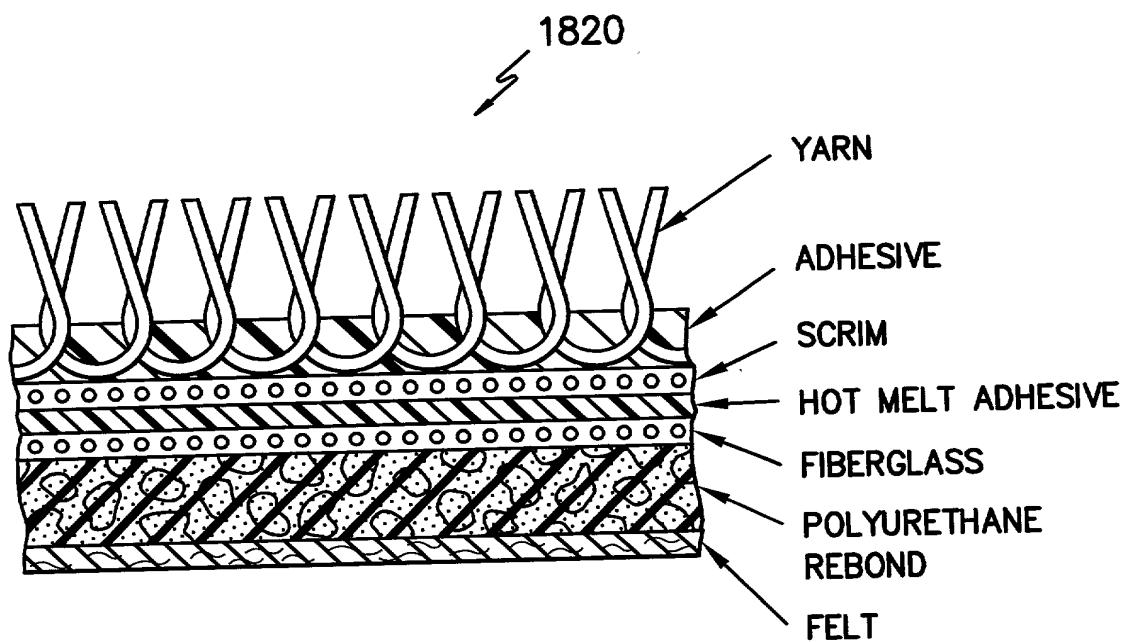


FIG. -19B-

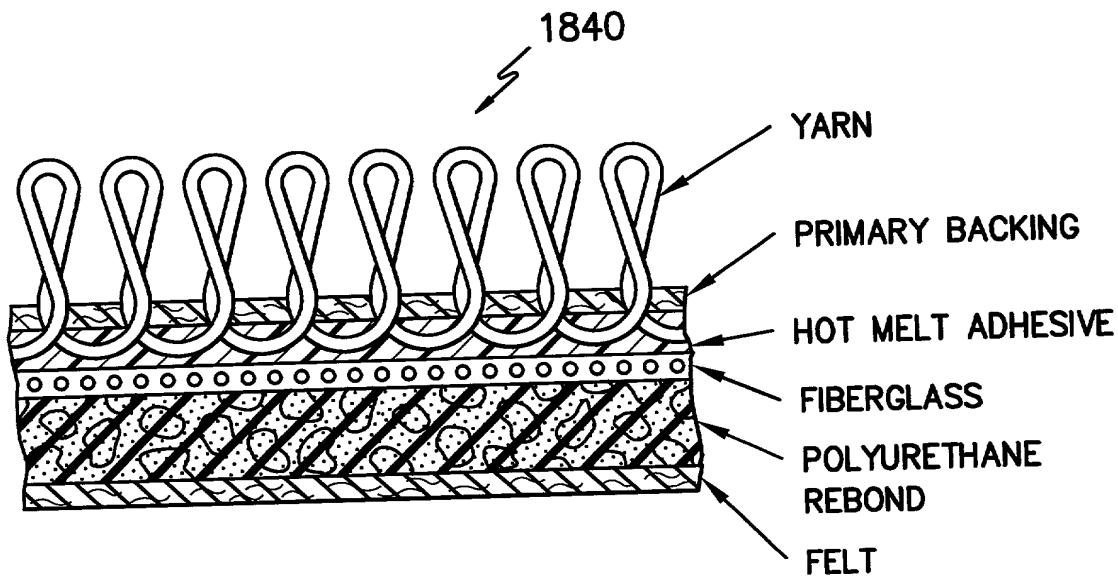


FIG. -20-

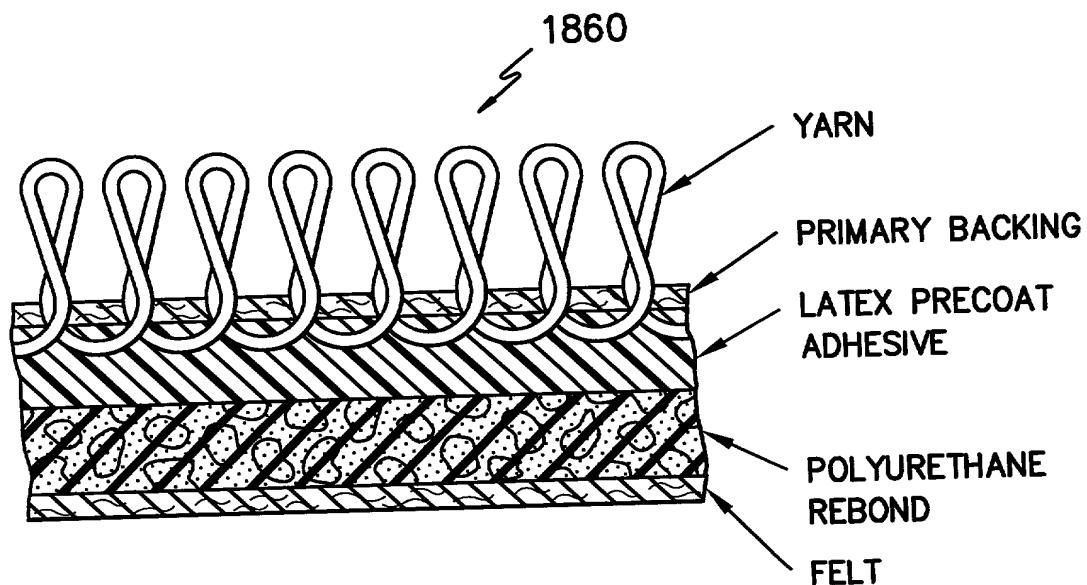


FIG. -21-

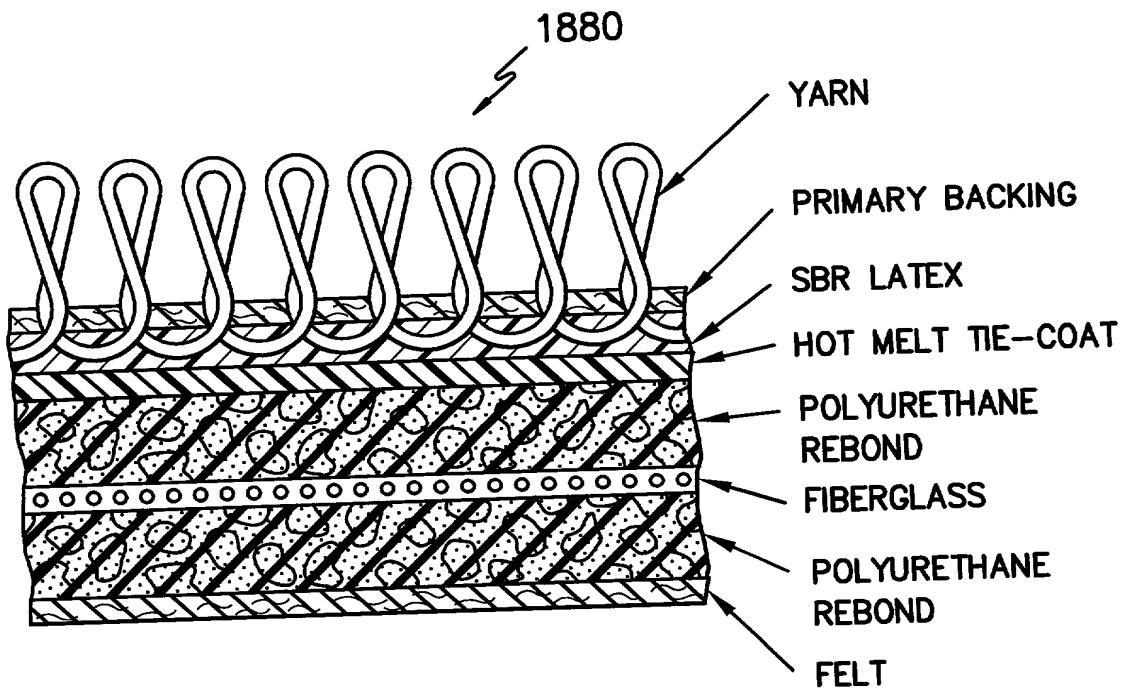


FIG. -22-

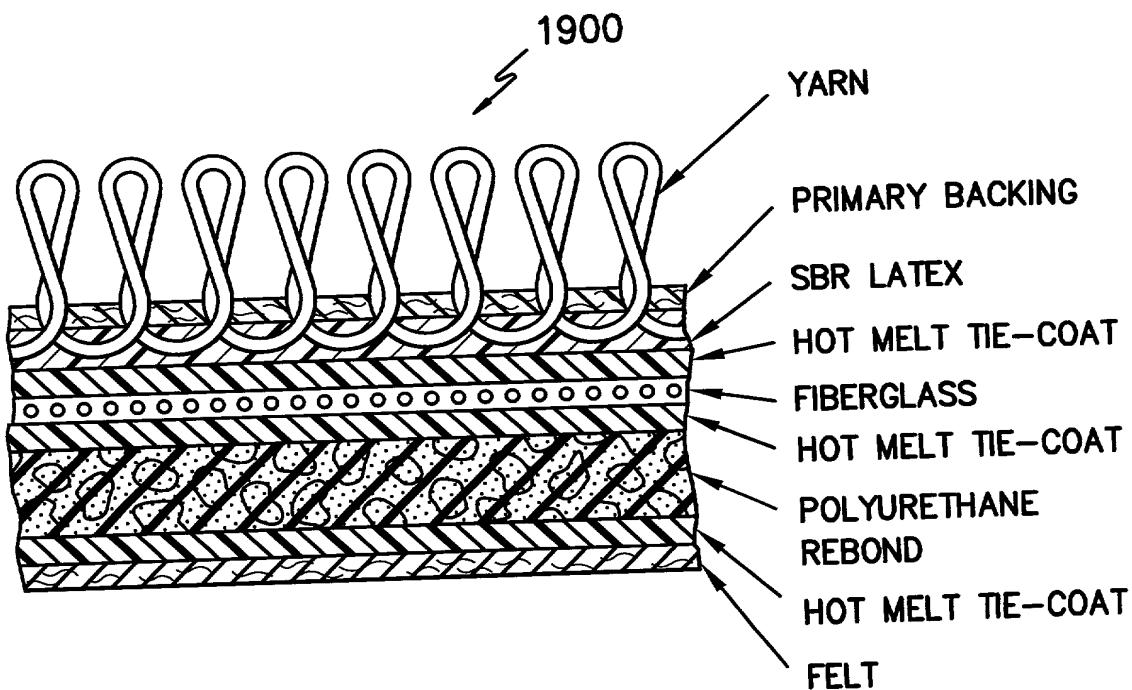


FIG. -23-

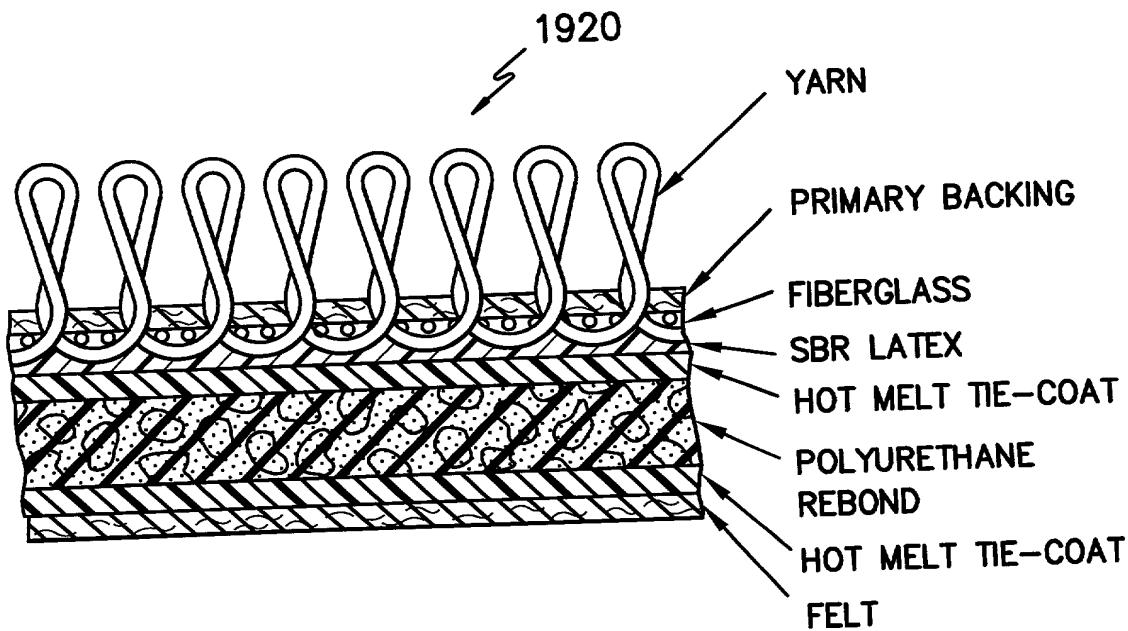


FIG. -24-

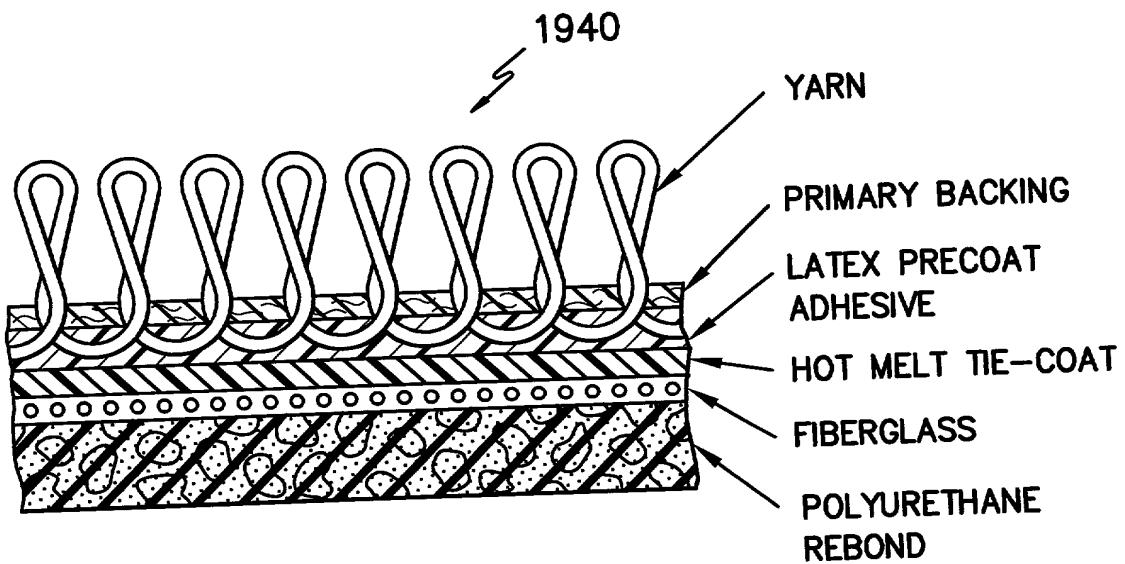


FIG. -25-

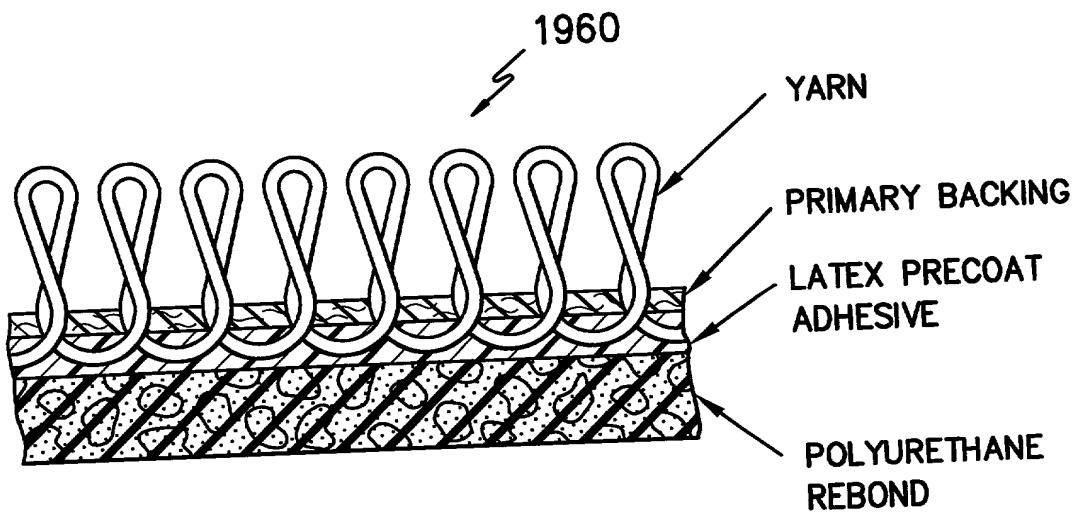


FIG. -26-

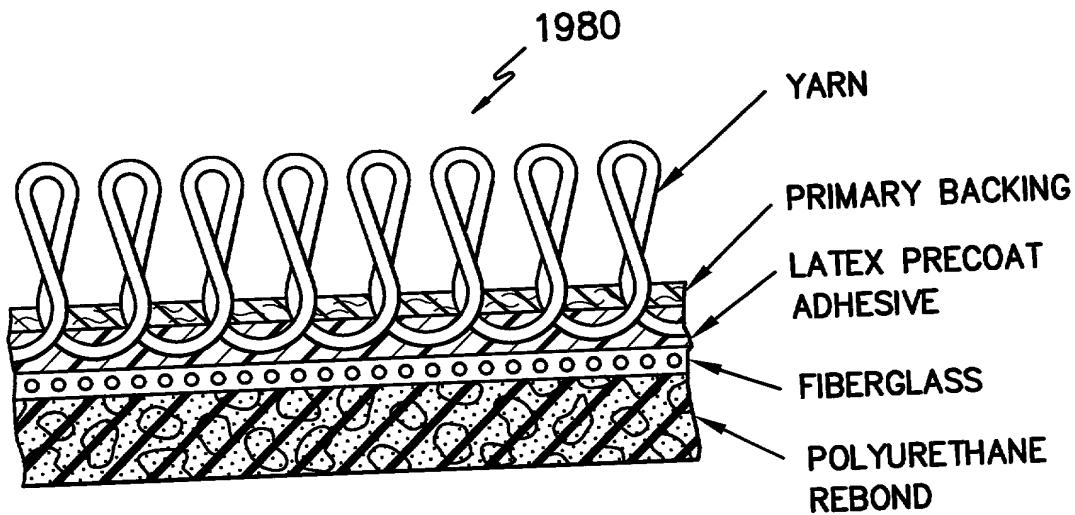


FIG. -27-

FIG. -28-

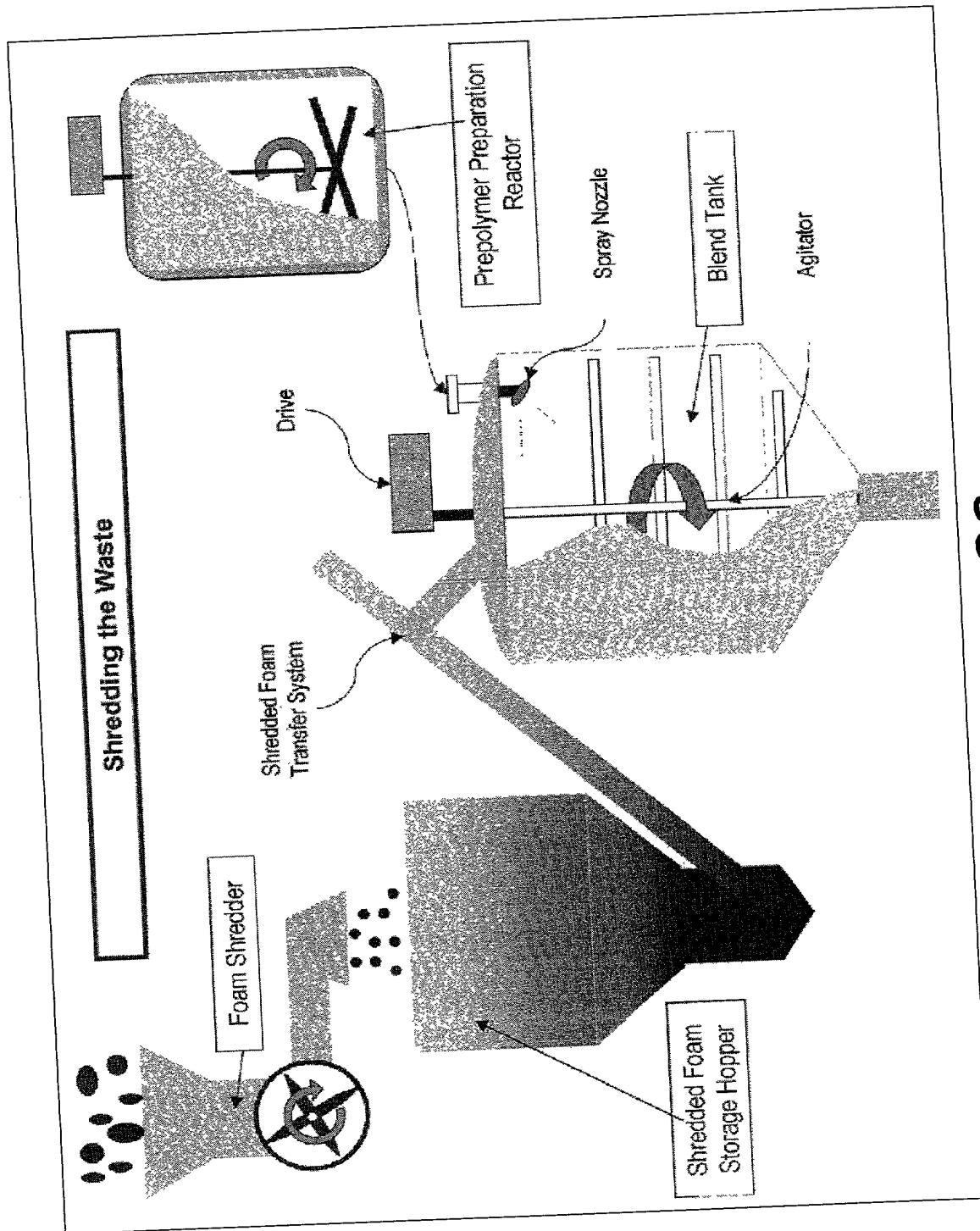


FIG. -29A-

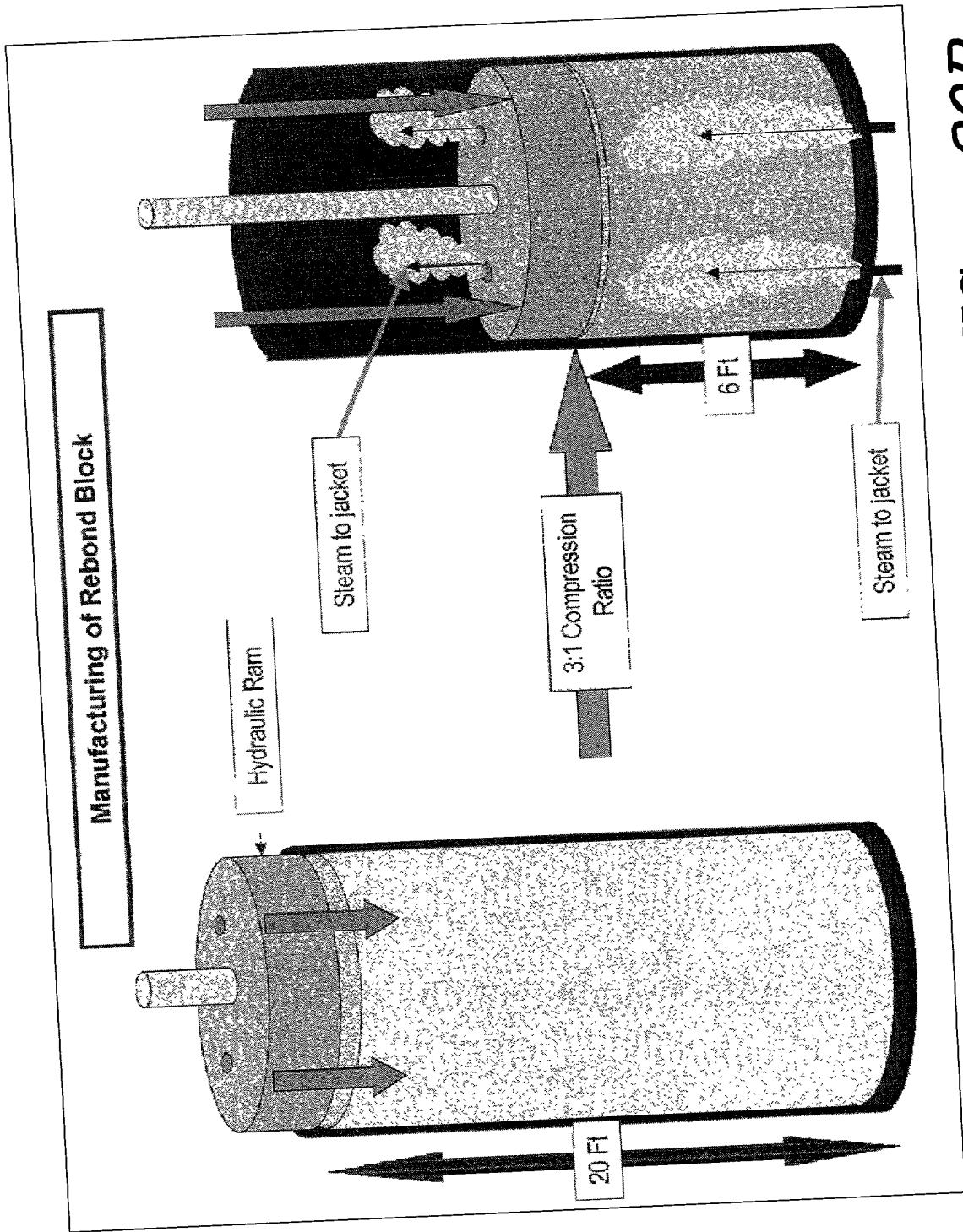


FIG. -29B-

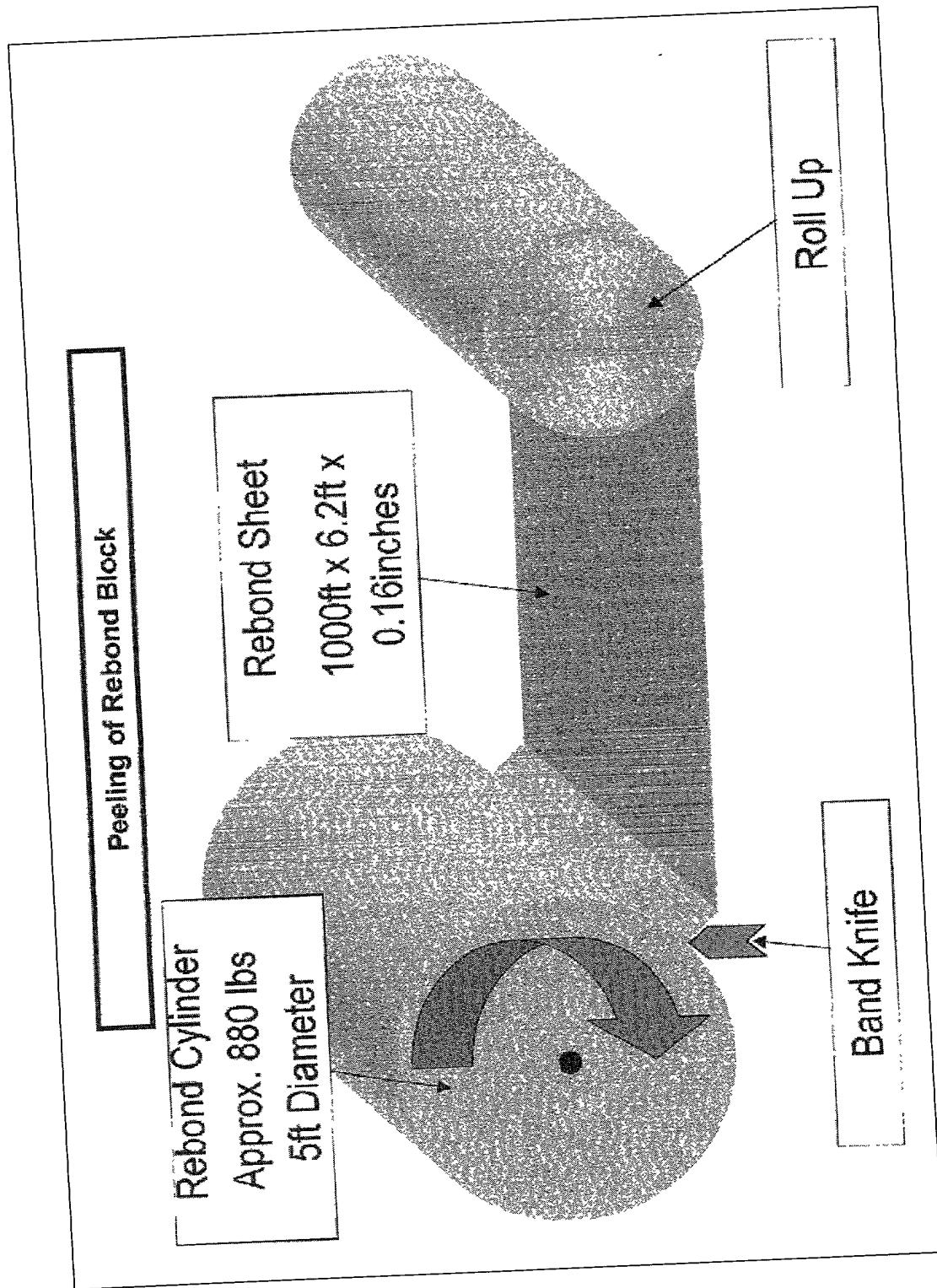


FIG. -30-

FIG. -31-

Flame Laminating (Felt, glass, foam) Schematic

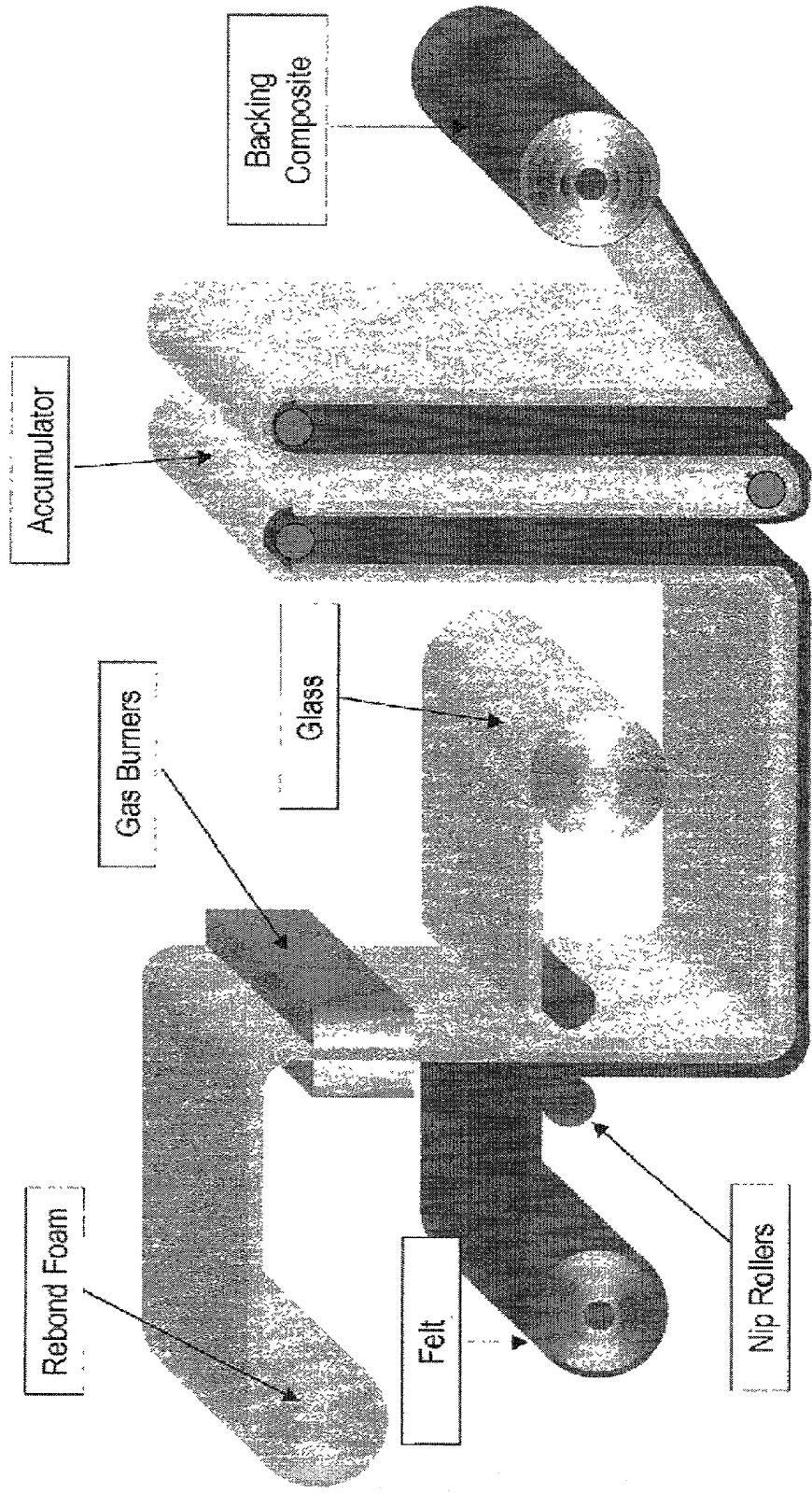
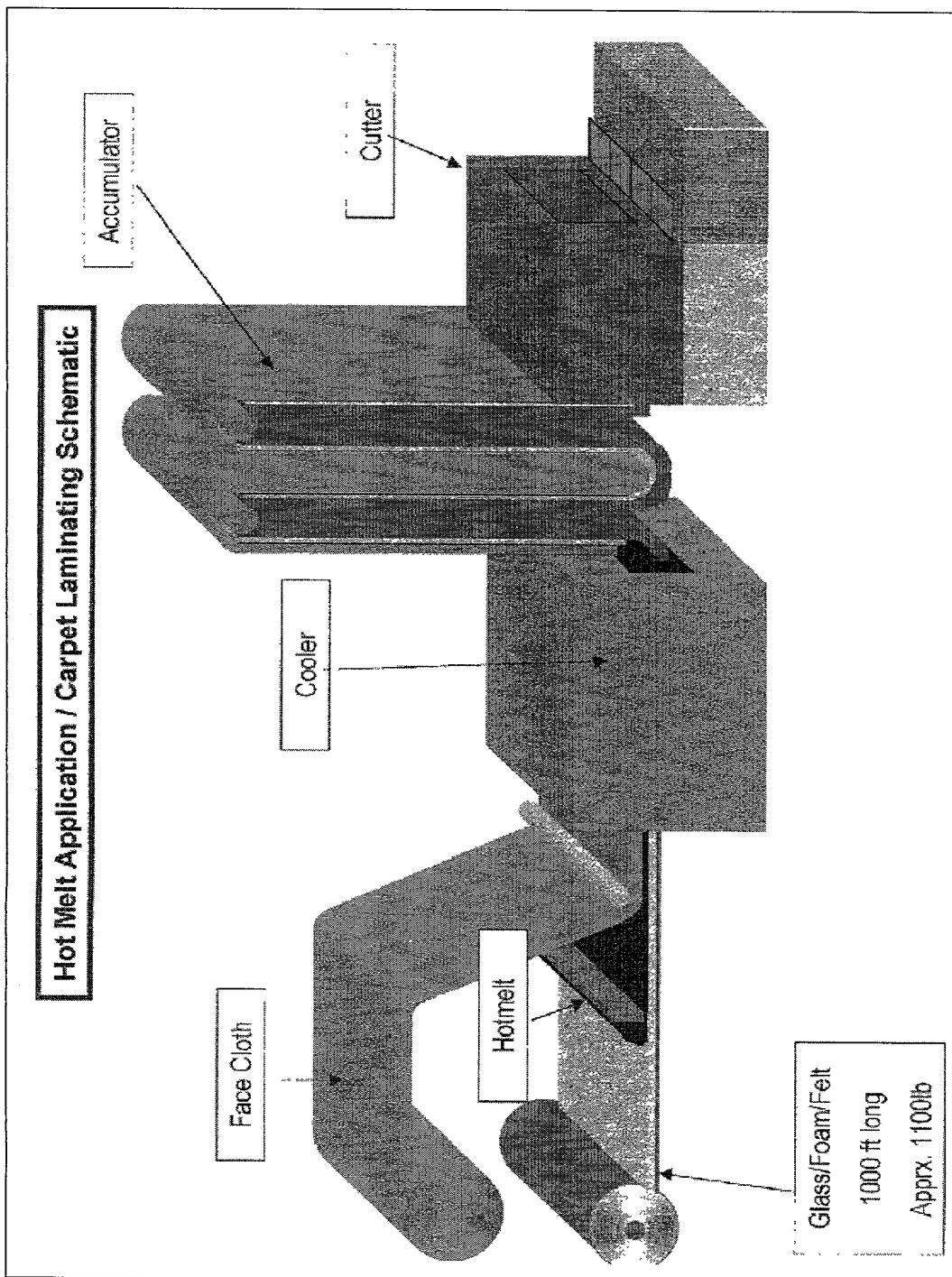


FIG. -32-



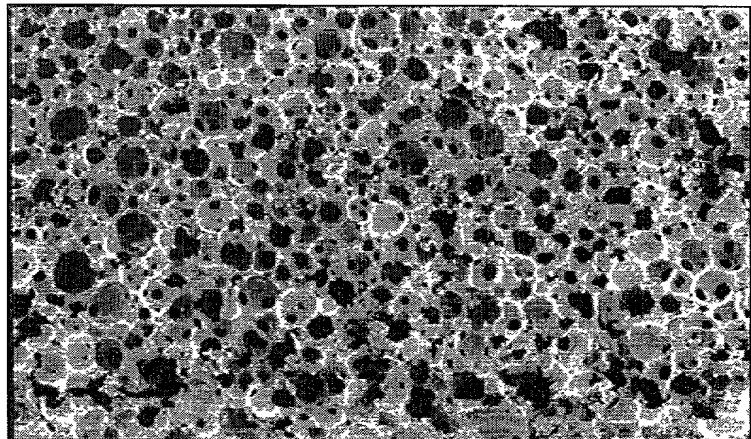


FIG. -33-

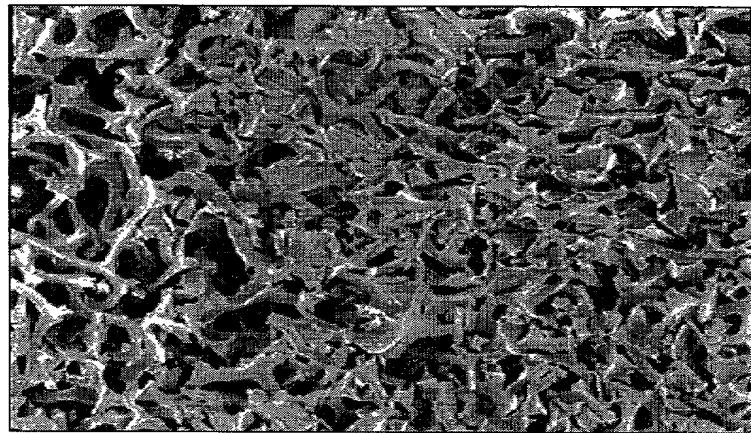
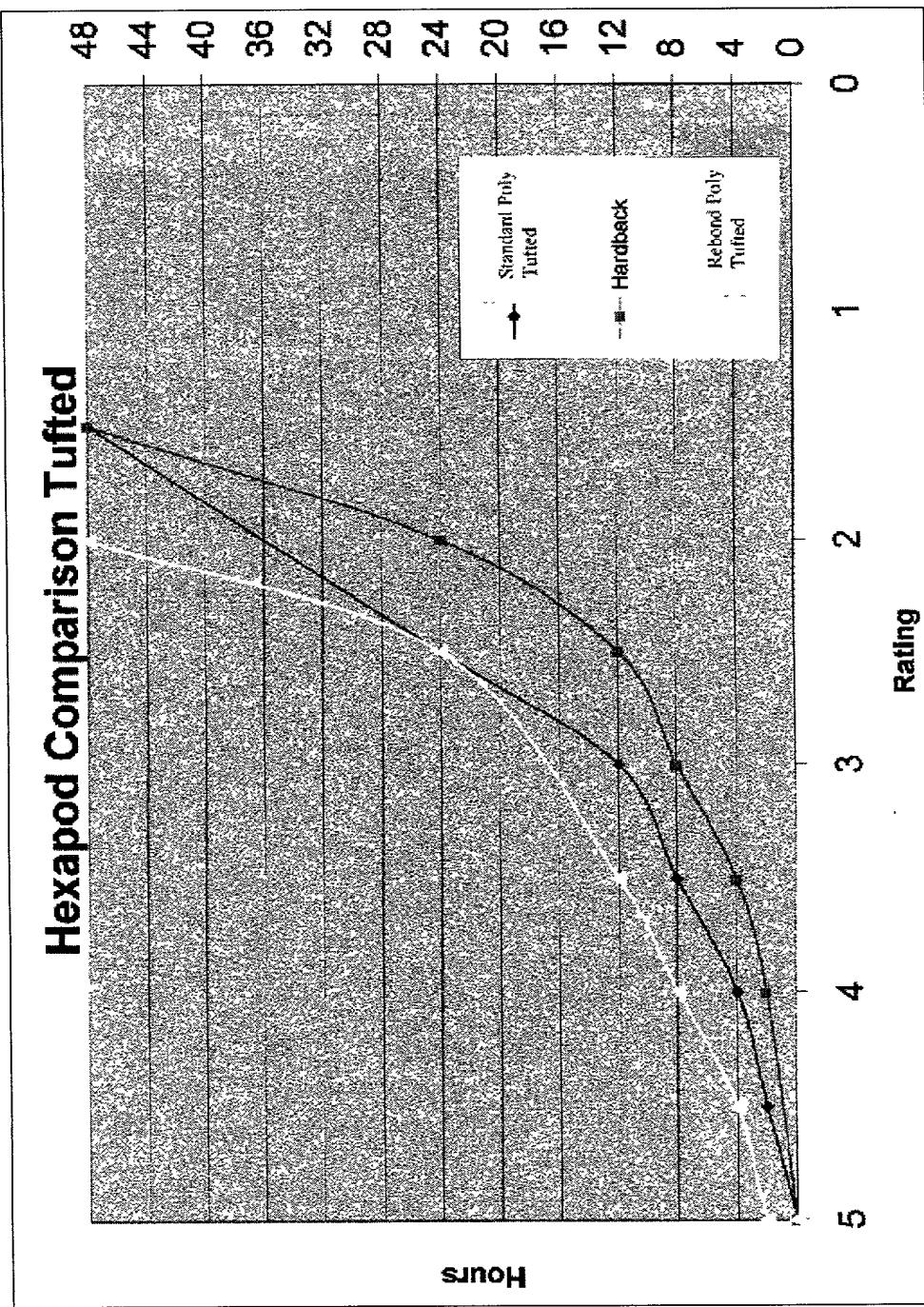


FIG. -34-

FIG. -35-



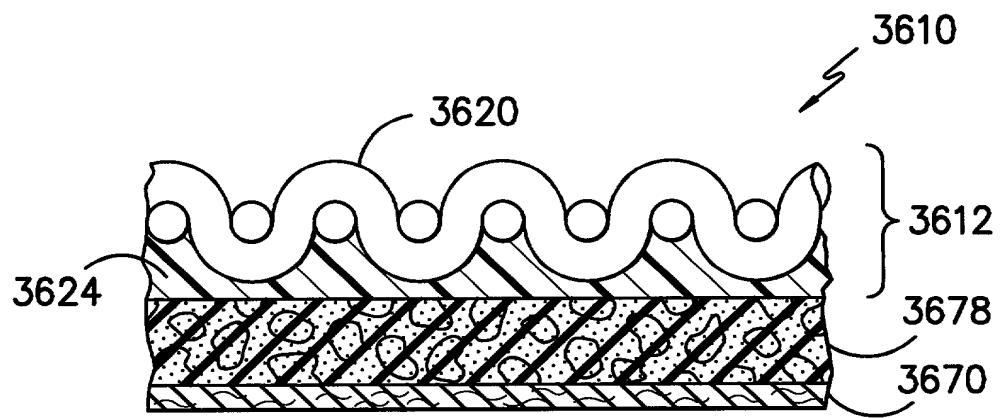


FIG. -36-

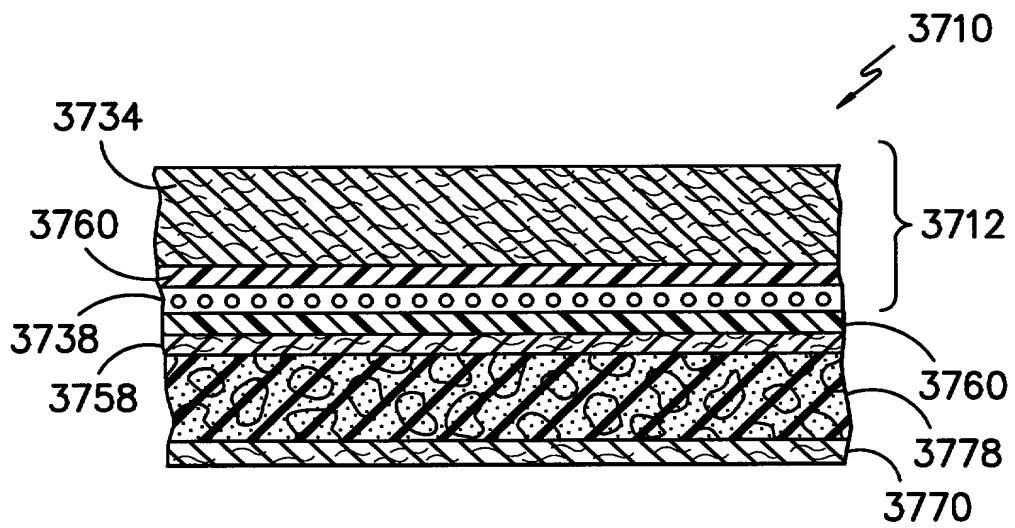
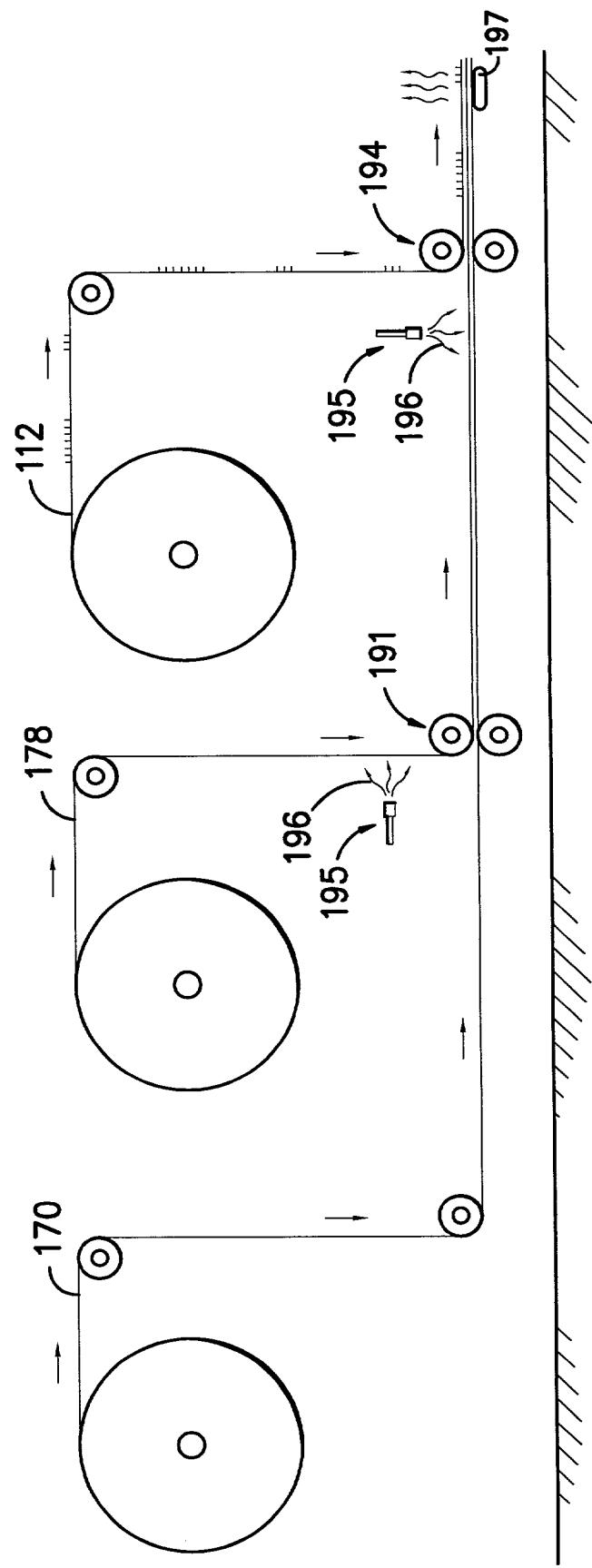
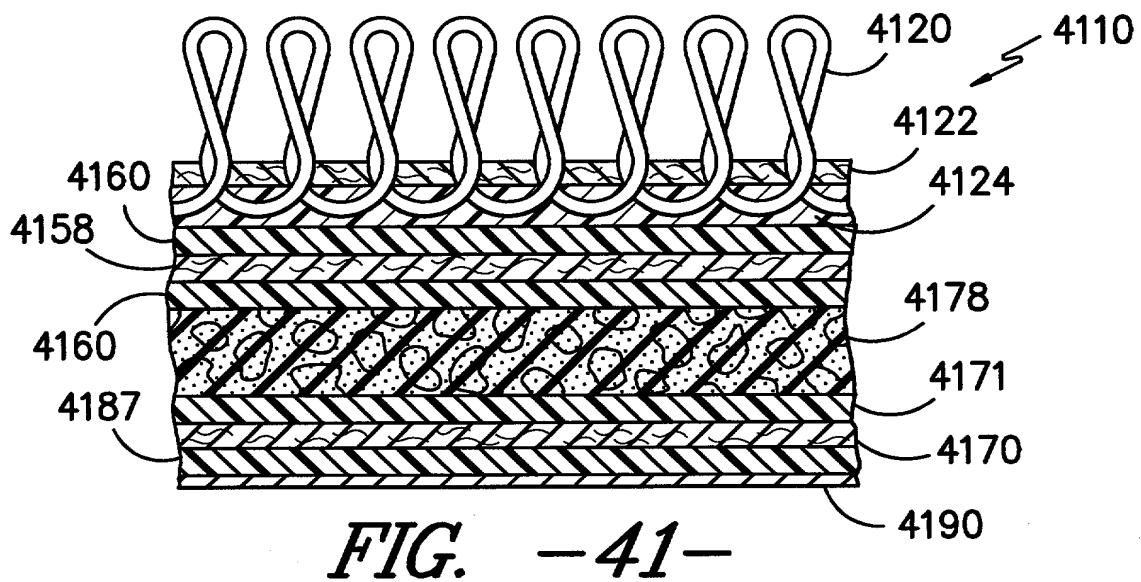
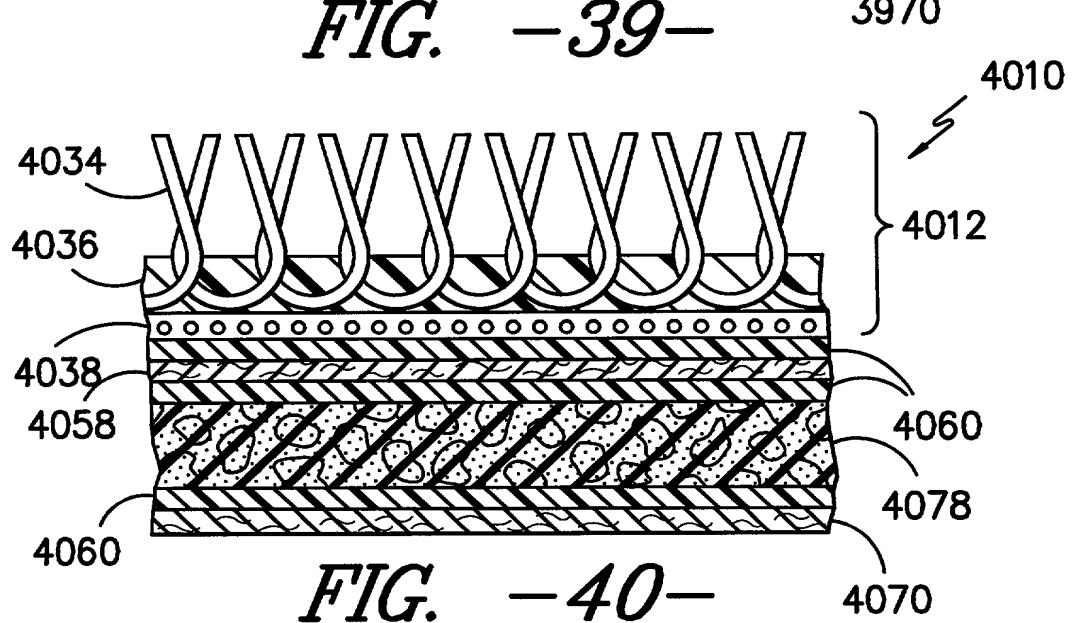
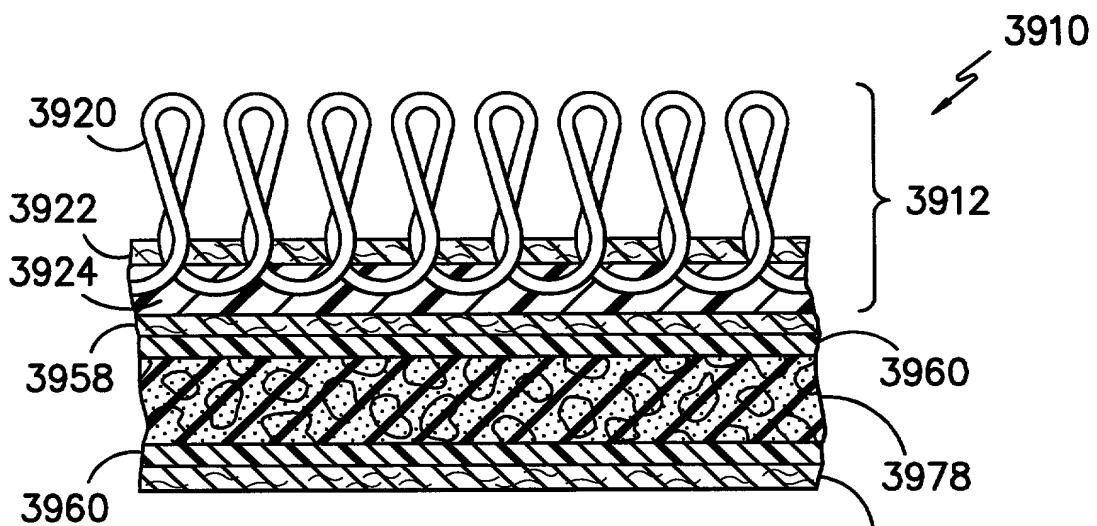


FIG. -37-

FIG. -38-





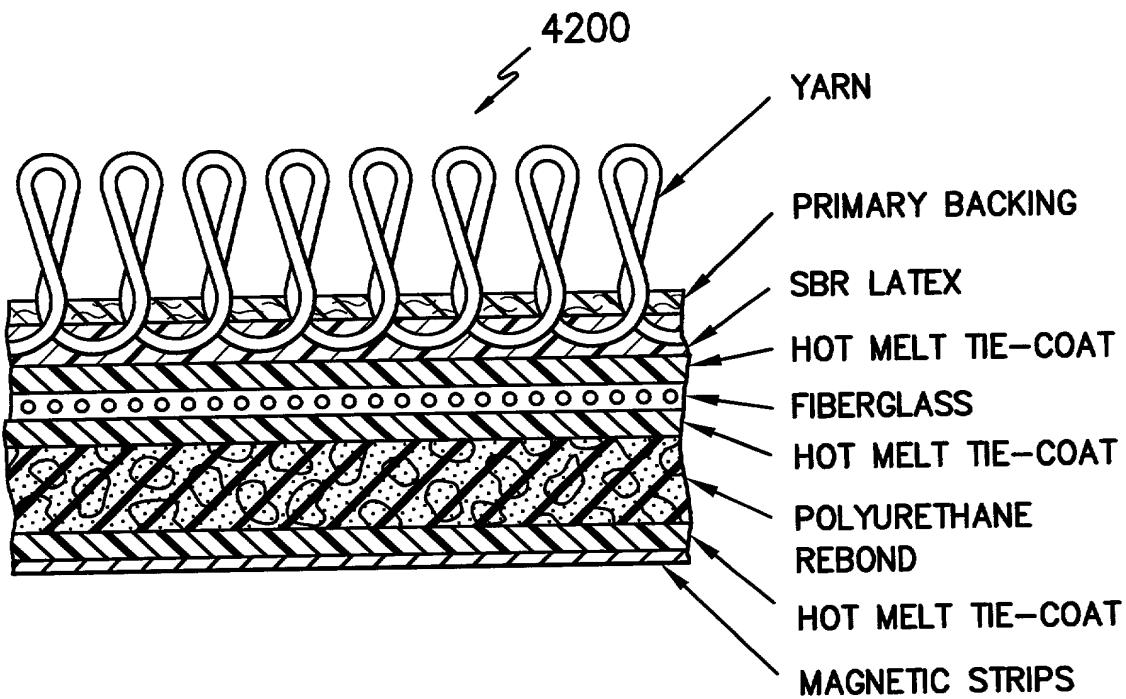


FIG. -42-

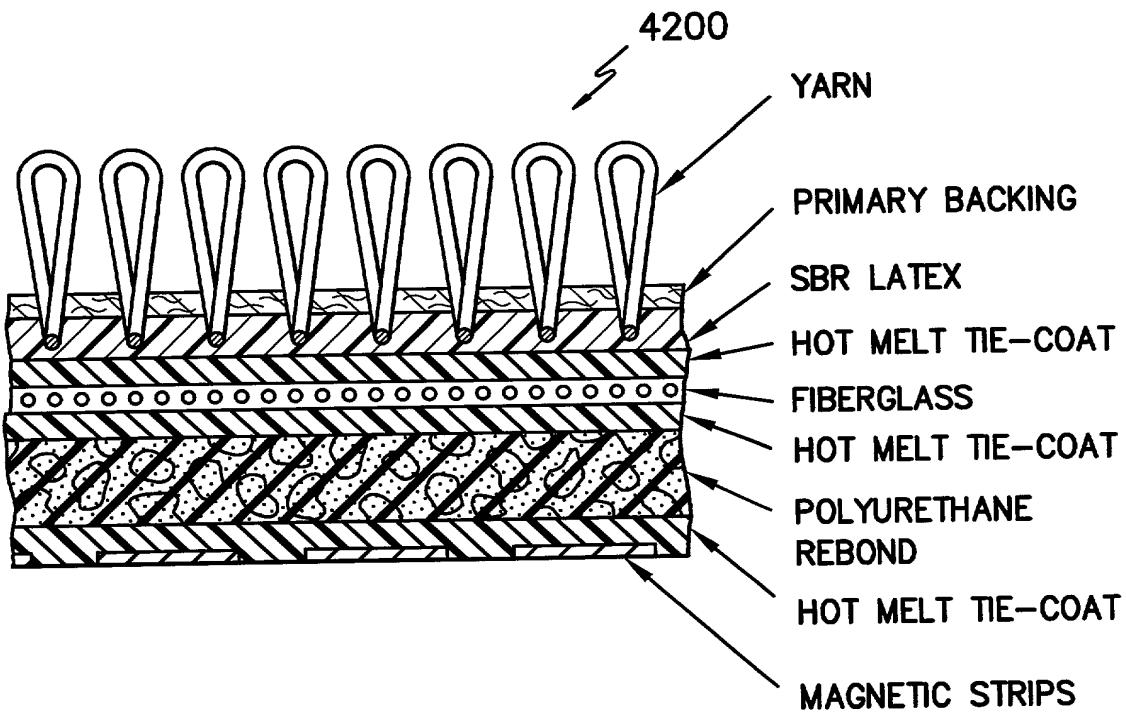


FIG. -43-

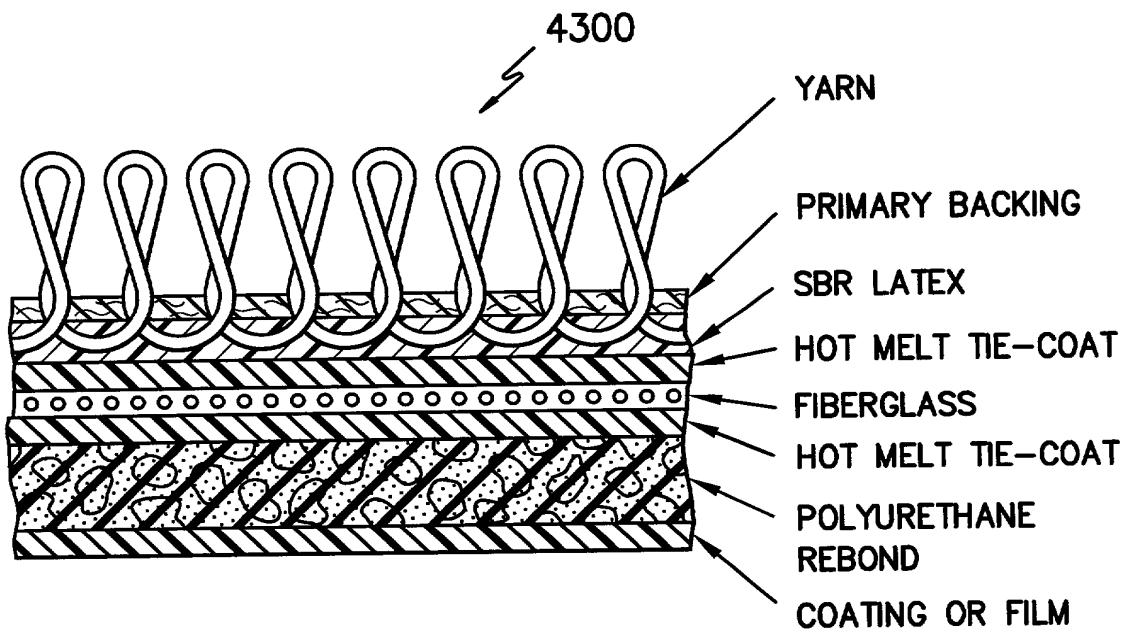


FIG. -44-

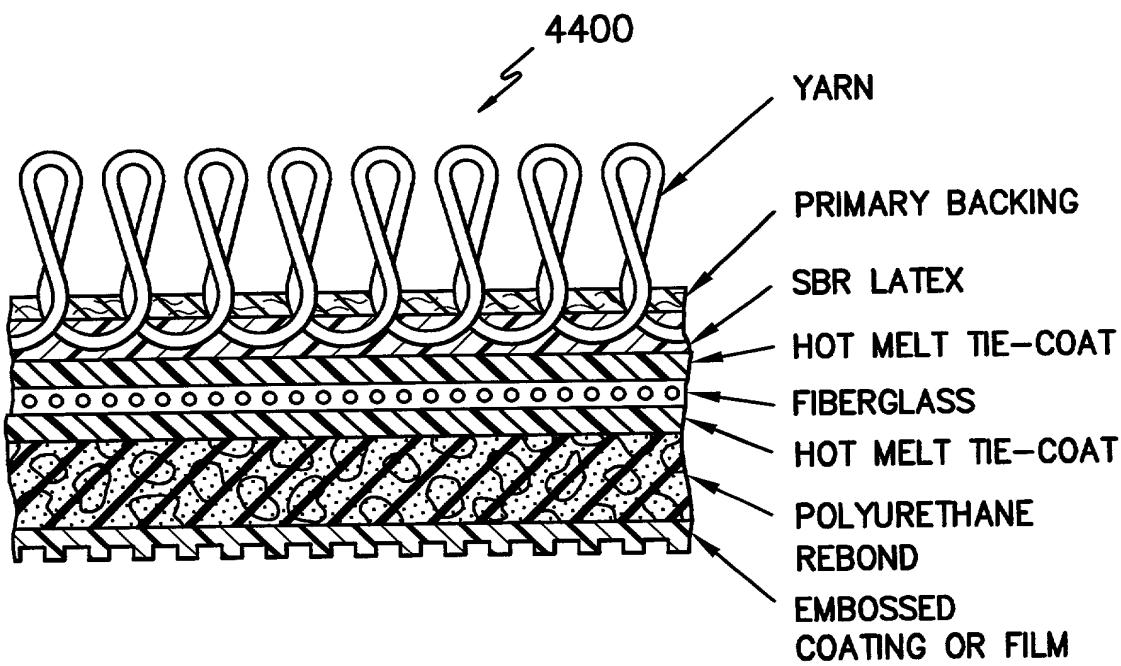


FIG. -45-